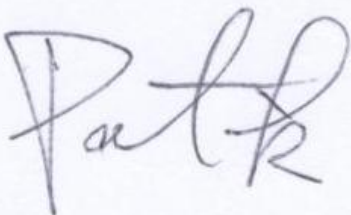
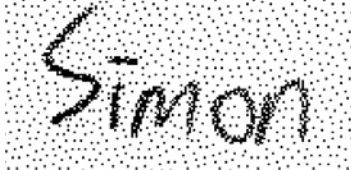



# SPECIFICATIONS FOR LCD MODULE

<b>CUSTOMER</b>	
<b>CUSTOMER PART NO.</b>	
<b>AMPIRE PART NO.</b>	AM-1280800NNTZQW-T20H
<b>APPROVED BY</b>	
<b>DATE</b>	

☐ Approved For Specifications

☐ Approved For Specifications & Sample

<b>APPROVED BY</b>	<b>CHECKED BY</b>	<b>ORGANIZED BY</b>
		

Date: 2019/04/18

AMPIRE CO., LTD.

1

## RECORD OF REVISION

Revision Date	Page	Contents	Editor
2017/2/20	-	New Release	Emil
2017/2/23	15	Corrected the pin definition of touch panel.	Emil
2019/04/18	4	Maximum of Power Voltage	Tank
	5	VDD Current & Power Consumption	
	14	Definition of Luminance Uniformity	

## 1. Features

10.1 TFT Liquid Crystal Display module is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. It is composed of a TFT LCD panel, a backlight system, a timing controller, voltage reference, common voltage, column driver, row driver circuit and front / bottom bezel and Projective Capacitive Touch (USB Interface). This TFT LCD has a 10.1-inch diagonally measured active display area with 1280 horizontal by 800 vertical pixel array resolutions.

## 2. PHYSICAL SPECIFICATIONS

Item	Specifications	Remark
LCD size	10.1 inch(Diagonal)	
Driver element	a-Si TFT active matrix	
Display resolution	1280 (W) × 3(RGB) x 800(H) dots	
Display mode	Normally Black, Transmissive (IPS)	
Dot pitch	0.1695 (W) x0.1695 (H) mm	
Active area	216.96 (W) x 135.6 (H) mm	
Module size	248.76 (W) x 168.73 (H) ×8.675(D) mm	
Brightness	300	cd /m2
Contrast Ratio	800 : 1	-
Surface treatment	HC	
Color arrangement	R.G.B-stripe	
Interface	LVDS	

### 3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	VALUES		UNIT	REMARK
		MIN	MAX		
Power Voltage	V <sub>DD</sub>	-0.3	4.0	V	VSS=0V, TA=25°C
	LED_VCC	-0.3	24	V	
Operation Temperature	T <sub>op</sub>	-20	70	°C	
Storage Temperature	T <sub>st</sub>	-30	80	°C	

Note 1: The absolute maximum rating values of this product are not allowed to be exceeded at any times.

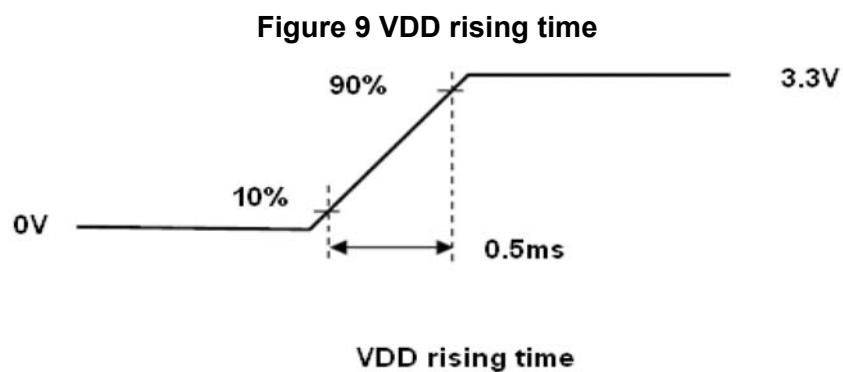
Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

## 4. ELECTRICAL SPECIFICATIONS

### 4.1 Typical Operation Conditions

Item		Symbol	Min	Typ	Max	Unit	Note
LCD Drive Voltage		VDD	3.0	3.3	3.6	V	(3)
VDD Current	White Pattern	IDD	--	0.295	--	A	(2),(3)
VDD Power Consumption	White Pattern	PDD	--	--	1.2	W	(2),(3)
Rush Current		Irush			1.5	A	(1),(3),(4)
Allowable Logic/LCD Drive Ripple Voltage		VDDrp			300	mV	(3)

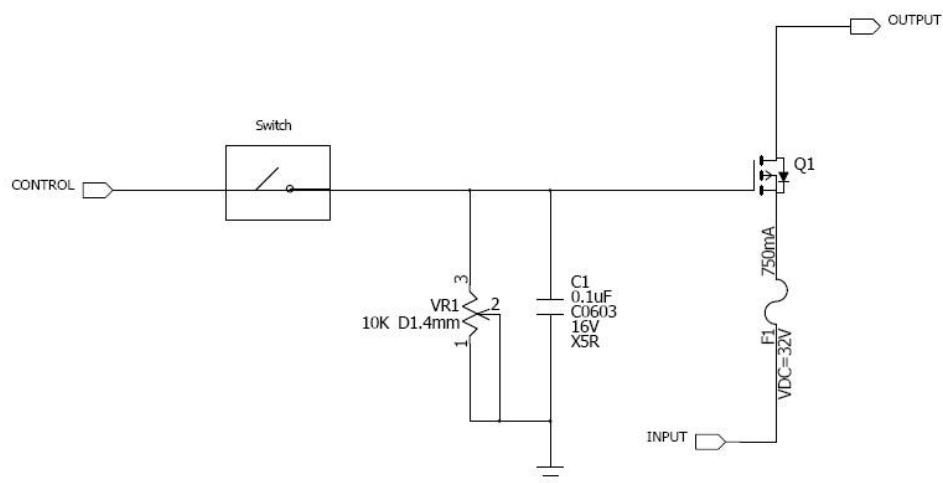
Note (1).Measure Condition



Note (2) Frame Rate=60Hz, VDD=3.3V,DC Current.

Note (3) Operating temperature 25℃ , humidity 55%RH.

Note (4) The reference measurement circuit of rush current.



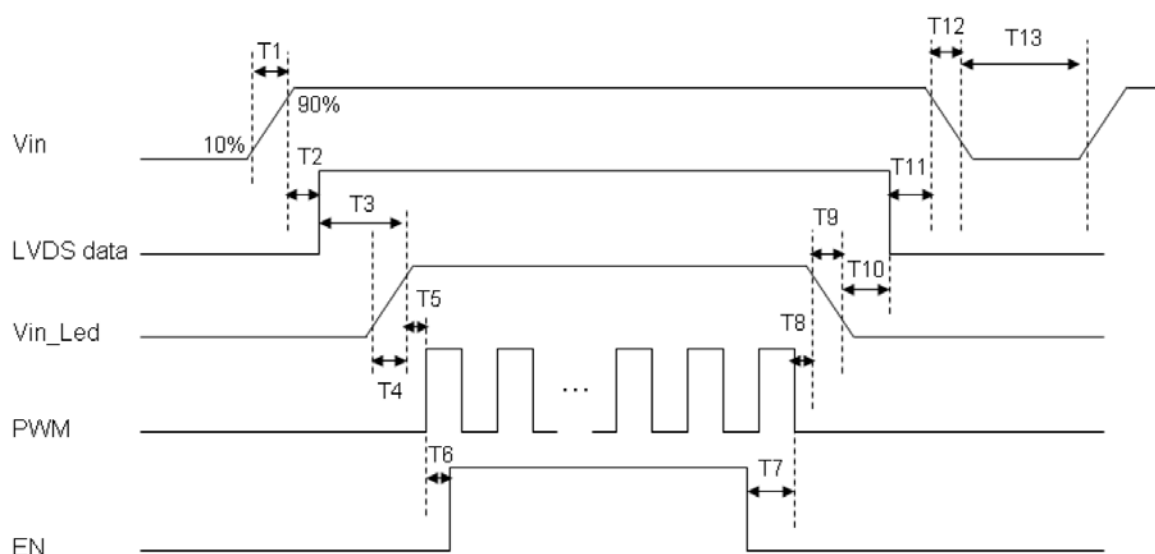
## 4-2 LED Driving Conditions

ITEM	SYMBOL		MIN	TYP	MA X	UNIT	CONDITION
LED Input Voltage	LED_VCC		6	12	21	V	Ta=25°C
LED Power Consumption	P <sub>LED_drive</sub>		--	--	2.5	W	Ta=25°C
LED Dice Voltage	V <sub>LED_DICE</sub>		2.9	--	3.2	V	Ta=25°C
LED Dice Current	I <sub>LED_DICE</sub>		--	20	--	mA	Ta=25°C
PWM Signal Voltage	V <sub>LED_PWM</sub>	High	3.0	--	3.6	V	Ta=25°C
		Low	0		0.4		
LED Enable Voltage	V <sub>LED_EN</sub>	High	3.0	--	3.6	V	
		Low	0		0.4		
Input PWM Frequency	F <sub>LED_PWM</sub>		1	--	2	KHz	D <sub>DIM</sub> ≥ 1%
			2		20		D <sub>DIM</sub> ≥ 5%
LED Life Time	LT		15	--	--	kHr	Note1

Note1: Brightness to be decreased to 50% of the initial value.

Note2: one LED dice.

## 4.3 Power Sequence



**Table 10 Power Sequencing Requirements**

Parameter	Symbol	Unit	Min	Typ.	Max
VIN Rise Time	T1	ms	0.5	--	10
VIN Good to Signal Valid	T2	ms	30	--	90
Signal Valid to Backlight On	T3	ms	200	--	--
Backlight Power On Time	T4	ms	0.5	--	--
Backlight VDD Good to System PWM On	T5	ms	10	--	--
System PWM ON to Backlight Enable ON	T6	ms	10	--	--
Backlight Enable Off to System PWM Off	T7	ms	0	--	--
System PWM Off to B/L Power Disable	T8	ms	10	--	--
Backlight Power Off Time	T9	ms	--	10	30
Backlight Off to Signal Disable	T10	ms	200	--	--
Signal Disable to Power Down	T11	ms	0	--	50
VIN Fall Time	T12	ms	--	10	30
Power Off	T13	ms	500	--	--

## 4.4 LVDS Signal Timing Characteristics

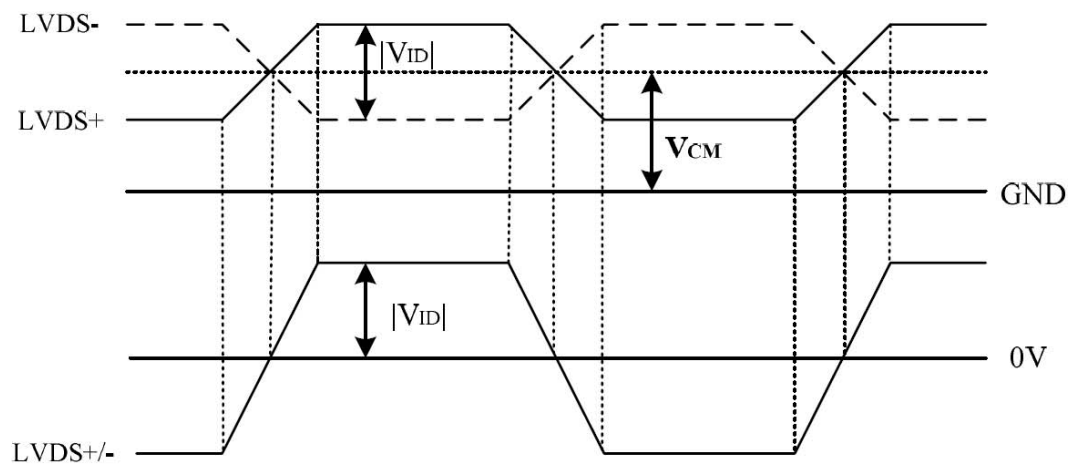
### 4.4.1 AC Electrical Characteristics

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions
Differential Input High	V <sub>th</sub>	-	-	+100	mV	V <sub>CM</sub> =+1.2V
Differential Input Low	V <sub>tl</sub>	-100	-	-	mV	V <sub>CM</sub> =+1.2V
Magnitude Differential Input	V <sub>ID</sub>	200	-	400	mV	-
Common Mode Voltage	V <sub>CM</sub>	0.3+ (V <sub>ID</sub> /2)	-	VDD-1.2- (V <sub>ID</sub> /2)	V	-
Common Mode Voltage	ΔV <sub>CM</sub>	-	-	50	mV	V <sub>CM</sub> =+1.2V

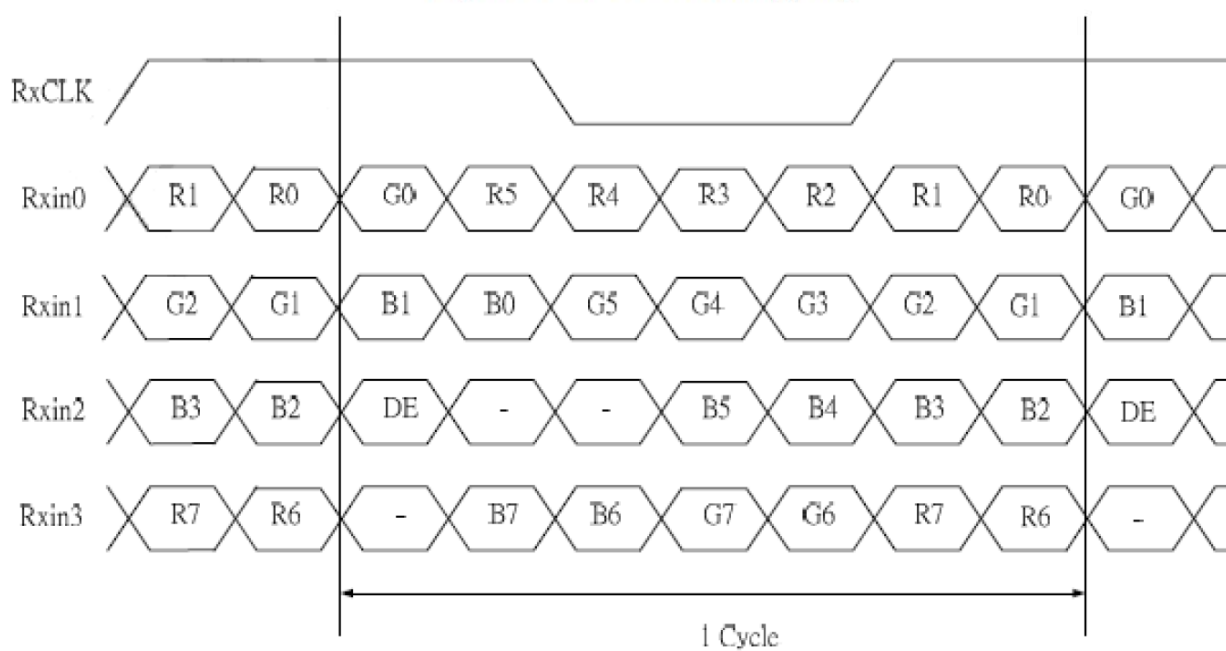
Note (1) Input signals shall be low or Hi-Z state when VDD is off.

(2) All electrical characteristics for LVDS signal are defined and shall be measured at the interface connector of LCD.



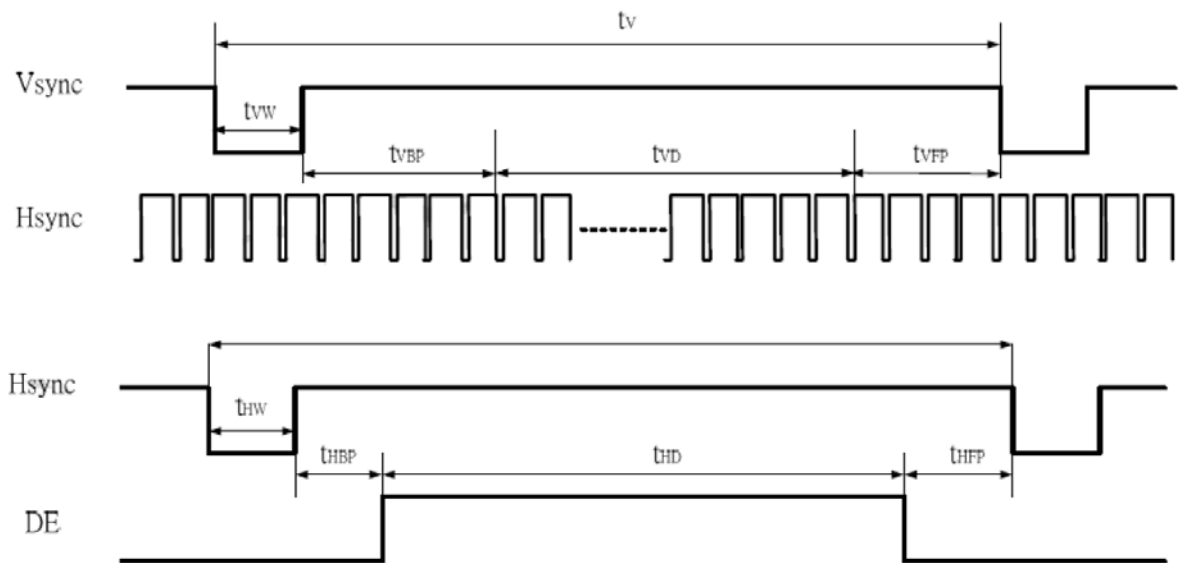


**Figure 9 LVDS Data Mapping**



#### 4.4.2 Timing Table

Parameter	Symbol	Unit	Min.	Typ.	Max.
Frame Rate	--	Hz	-	60	-
Frame Period	$t_v$	line	(815)	(823)	(1023)
Vertical Display Time	$t_{VD}$	line	800		
Vertical Blanking Time	$t_{VW}+t_{VBP}+t_{VFP}$	line	(15)	(23)	(33)
1 Line Scanning Time	$t_H$	clock	(1410)	(1440)	(1470)
Horizontal Display Time	$t_{HD}$	clock	1280		
Horizontal Blanking Time	$t_{HW}+t_{HBP}+t_{HFP}$	clock	(60)	(160)	(190)
Clock Rate	$1/T_C$	MHz	(68.9)	(71.1)	(73.4)



## 5. INTERFACE

Pin #	Signal Name	Description	Remarks
1	NC	Not Connect	-
2	VDD	Power Supply, 3.3V (typical)	-
3	VDD	Power Supply, 3.3V (typical)	
4	VDD_EDID	Power Supply for EDID I2C Flash IC	
5	SCL_EDID	I2C Serial Clock for EDID I2C Flash IC	
6	SDA_EDID	I2C Serial Data for EDID I2C Flash IC	
7	NC	Not Connect	
8	LV0N	-LVDS differential data input	
9	LV0P	+LVDS differential data input	
10	GND	Ground	
11	LV1N	-LVDS differential data input	
12	LV1P	+LVDS differential data input	
13	GND	Ground	
14	LV2N	-LVDS differential data input	
15	LV2P	+LVDS differential data input	
16	GND	Ground	
17	LVCLKN	-LVDS differential data input	
18	LVCLKP	+LVDS differential data input	
19	GND	Ground	
20	LV3N	-LVDS differential data input	
21	LV3P	+LVDS differential data input	
22	GND	Ground	
23	LED_GND	Ground for LED Driving	
24	LED_GND	Ground for LED Driving	
25	LED_GND	Ground for LED Driving	
26	NC	Not Connect	
27	LED_PWM	PWM Input Signal for LED Driver	
28	LED_EN	LED Enable Pin	
29	CABC_EN	Content Adaptive Brightness Control Function Enable	Enable: Hi Disable: Lo
30	NC	Not Connect	
31	LED_VCC	Power Supply for LED Driver	
32	LED_VCC	Power Supply for LED Driver	
33	LED_VCC	Power Supply for LED Driver	
34	NC	Not Connect	
35	BIST	BIST pin. (Keep NC or GND if not use.)	
36-40	NC	Not Connect	

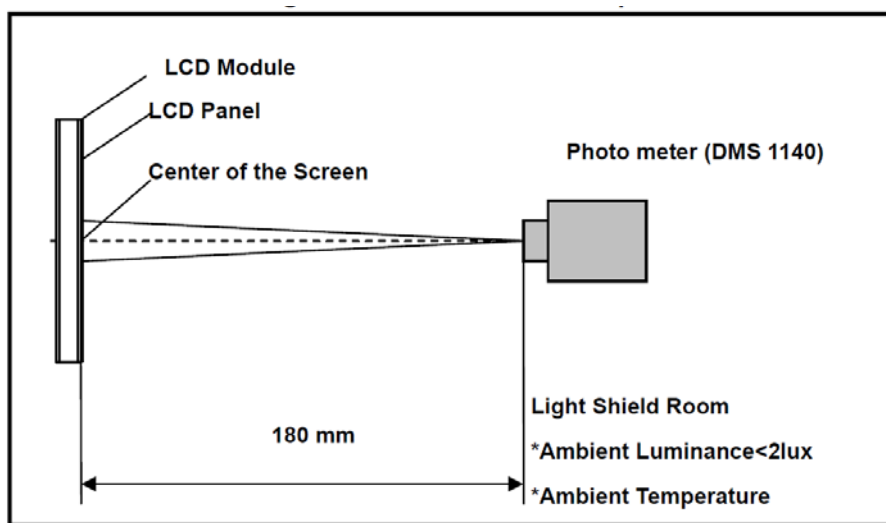
## 6. Optical Specifications

**Table 2 Optical Characteristics**

Item	Conditions		Min.	Typ.	Max.	Unit	Note
Viewing Angle ( CR>10 )	Horizontal	$\theta_L$	(75)	(85)	-	degree	(1),(2),(3)
		$\theta_R$	(75)	(85)	-		
	Vertical	$\theta_T$	(75)	(85)	-		
		$\theta_B$	(75)	(85)	-		
Contrast Ratio	Center		(600)	(800 )	-	-	(1),(2),(4)
Response Time	Rising		-	-	-	ms	(1),(2),(5)
	Falling		-	-	-	ms	
	Rising + Falling		-	25	-	ms	
Color Chromaticity (CIE1931)	NTSC		-	45	-	%	(1),(2)
	Red	x	Typ. -0.05	0.561	Typ. +0.05	-	(1),(2)
	Red	y		0.334		-	
	Green	x		0.341		-	
	Green	y		0.568		-	
	Blue	x		0.161		-	
	Blue	y		0.129		-	
	White	x		0.313		-	
	White	y		0.329		-	
White Luminance	Center		-	300	-	cd/m <sup>2</sup>	(1),(2),(6)
Luminance Uniformity	9Points		70	75	-	%	(1),(2),(6)

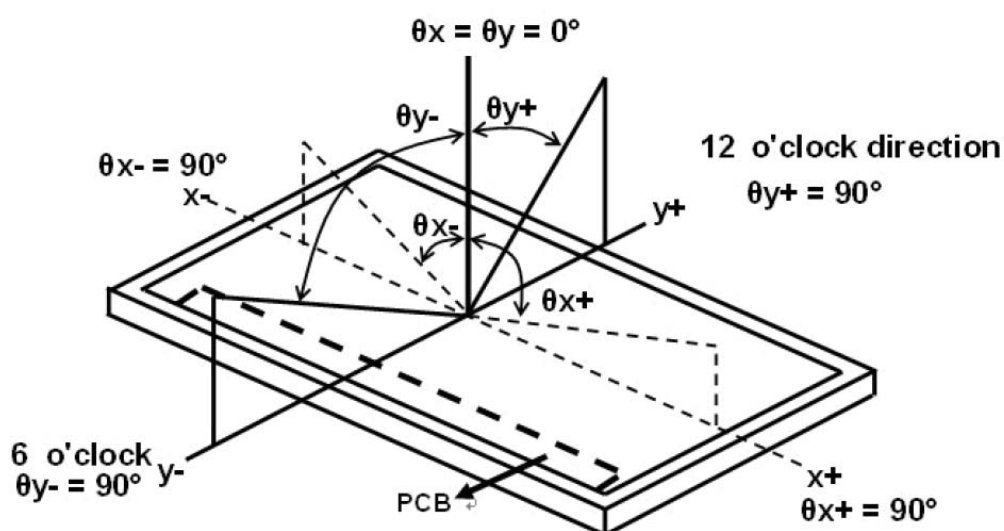
**Note(1) Measurement Setup:**

The LCD module should be stabilized at given temperature(25℃) for 15 minutes to Avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 15 minutes in a windless room.



Note(2) The LED input parameter setting as: PWM: duty 100 %

Note(3) Definition of viewing angle:



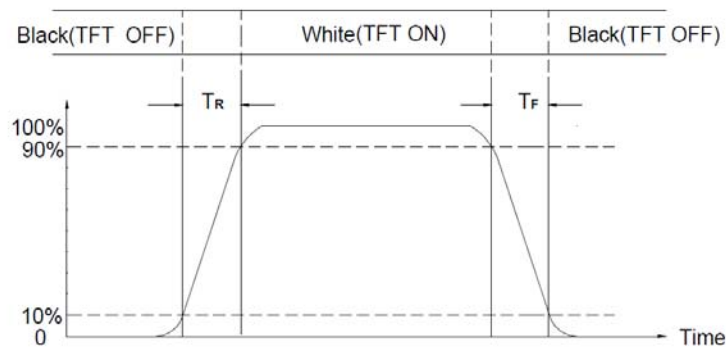
Note(4) Definition of Contrast Ratio (CR)

The contrast ratio can be calculated by the following expression

$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

L63: Luminance of gray level 255, L0: Luminance of gray level 0

Note(5) Definition of Response Time (TR, TF)

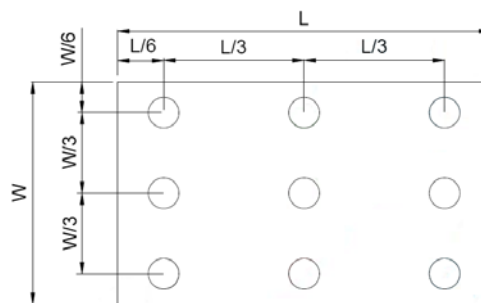


Note(6) Definition of brightness luminance

Active area is divided into 9 measuring areas (Refer to bellow figure).  
Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{\min}}{B_{\max}}$$

L ----- Active area length      W ----- Active area width



$B_{\max}$ : The measured maximum luminance of all measurement position.

$B_{\min}$ : The measured minimum luminance of all measurement position.

## 7. Projected capacitive-type Touch panel specification

### 7.1 Basic Characteristic

ITEM	SPECIFICATION
Type	Projective Capacitive Touch Panel
Activation	Two-fingers or Signal-finger
X/Y Position Reporting	Absolute Position
Touch Force	No contact pressure required
Calibration	No need for calibration
Report Rate	Approx 80 points/sec
Control IC	<a href="#">Ilitek ili2511</a>
Conductive Susceptibility	<a href="#">10V</a>

### 7.2 Electrical Absolute Max Rating

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power supply voltage	PVDD	-0.3	5.5	V	GND=0V

### 7.3 ELECTRICAL CHARACTERISTICS

Specify the normal operating condition  
(PGND=0V)

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Power supply voltage	PVDD	-	5	-	V	

### Interface

CN6		
Pin No.	Symbol	Function
1	GND	Ground.
2	DA-	USB Data-.
3	DA+	USB Data+.
4	VIN	Power supply.
5	NA	Please keep this pin NC.
6	NA	Please keep this pin NC.

## 8. RELIABILITY TEST CONDITIONS

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C ,Dry t=240 hrs	
Low Temperature Operation	-20±3°C, Dry t=240 hrs	
High Temperature Storage	80±3°C , Dry t=240 hrs	1,2
Low Temperature Storage	-30±3°C ,Dry t=240 hrs	1,2
Thermal Shock Test	-20°C ~ 25°C ~ 70°C 30 m in. 5 min. 30 min. ( 1 cycle ) Total 100 cycle(Dry)	1,2
Storage Humidity Test	60 °C, Humidity 90%, 240 hrs	1,2
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis	2

Note(1) Condensation of water is not permitted on the module.

Note(2) The module should be inspected after 1 hour storage in normal conditions (15-35°C, 45-65%RH).

Note(3) The module shouldn't be tested over one condition, and all the tests are independent.

Note(4) All reliability tests should be done without the protective film.

Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.



## **9. GENERAL PRECAUTION**

### **9.1 Disassembling or Modification**

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. AMPIRE does not warrant the module, if customers disassemble or modify the module.

### **9.2 Breakage of LCD Panel**

- (1) If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- (2) If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- (3) If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- (4) Handle carefully with chips of glass that may cause injury, when the glass is broken.

### **9.3 Electric Shock**

- (1) Disconnect power supply before handling LCD module.
- (2) Do not pull or fold the LED cable.
- (3) Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

### **9.4 Absolute Maximum Ratings and Power Protection Circuit**

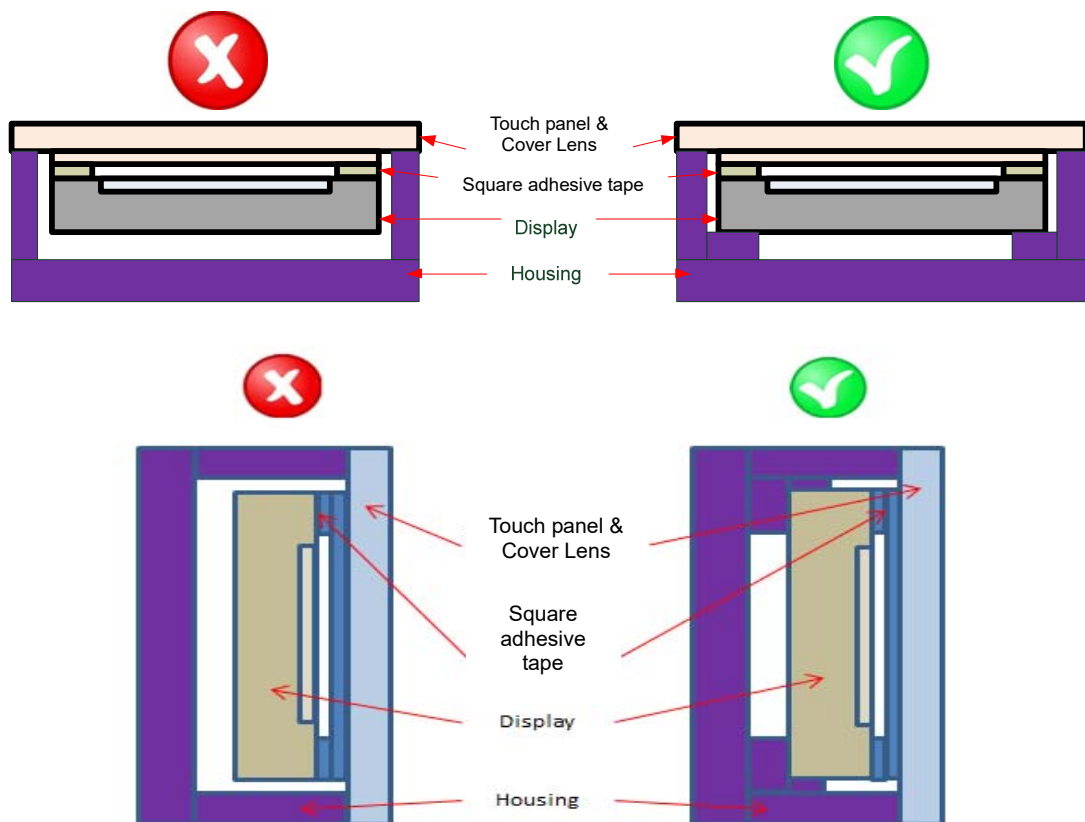
- (1) Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- (2) Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- (3) It's recommended to employ protection circuit for power supply.

## 9.5 Operation

- (1) Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- (2) Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- (3) When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- (4) Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may cause deformation or color fading.
- (5) When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzene or other adequate solvent.

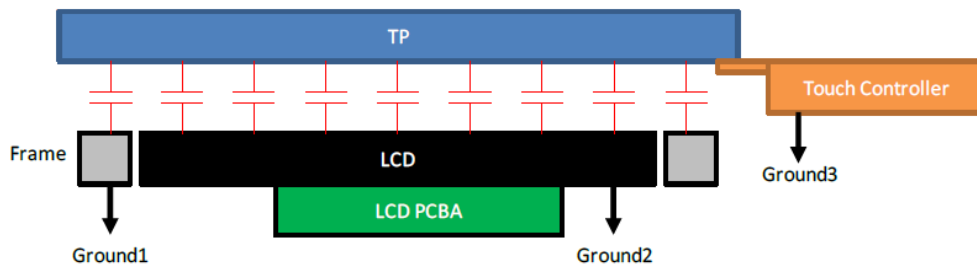
## 9.6 Mechanism

- (1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) The square adhesive tape which is between the touch panel and display can't provide well supporting in the long term and high ambient temperature condition. Whether upright or horizontal position the support holder which is in the back side of the display is needed. Do not let the display floating.



- (3) TP needs to work in environment with stable stray capacitance. In order to minimize the variation in stray capacitance, all conductive mechanical parts must

not be floating. Intermittent floating any conductive part around the touch sensor may cause significant stray capacitance change and abnormal touch function. It is recommended to keep all conductive parts having same electrical potential as the GND of the touch controller module.



GND1, GND2 and GND3 should be connected together to have the same ground

### 9.7 Static Electricity

- (1) Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- (2) Because LCD modules use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

### 9.8 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

### 9.9 Disposal

When disposing LCD module, obey the local environmental regulations.

### 9.10 Others

Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.

## Date: 2019/04/18



Figure 1: Mechanical drawing of the LCD module. The drawing shows a rectangular LCD module with various dimensions and labels. Key dimensions include:

- Top: 168.73±0.15 (Cover Lens), 148.73±0.3 (T/P), 137.2±0.2 (T/P A.A), 136.4±0.2 (Cover Lens V.A)
- Right: 231.86±0.5 (LCM outline), 220.16±0.3 (Bezel V.A), 219.96±0.3 (TOP Polarizer), 216.96 (LCD A.A)
- Bottom: 151.5±0.5 (LCM outline), 140.4±0.3 (Bezel V.A), 139.6±0.3 (TOP Polarizer), 135.6 (LCD A.A)
- Left: 217.7±0.2 (Cover Lens V.A), 218.56±0.2 (T/P A.A), 228.75±0.3 (T/P), 248.75±0.15 (Cover Lens)
- Internal dimensions: 173.88±0.3, 172.43, 171.83, 175.03, 174.6, 173.83, 172.43, 171.83, 175.03, 174.6
- A circular feature with a triangle inside is labeled 'A'.
- A small dimension of 4.95.0 is shown on the right side.

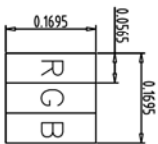


Note:

1. Unless indicated, Tolerance " $\pm 0.5^{\circ}$ "
2. LVDS Connector: Starconn/30DE40-0010RA-G3 or Equivalent
3. T/P Controller board: ENTERY 3808K-F06N-03L or Equivalent

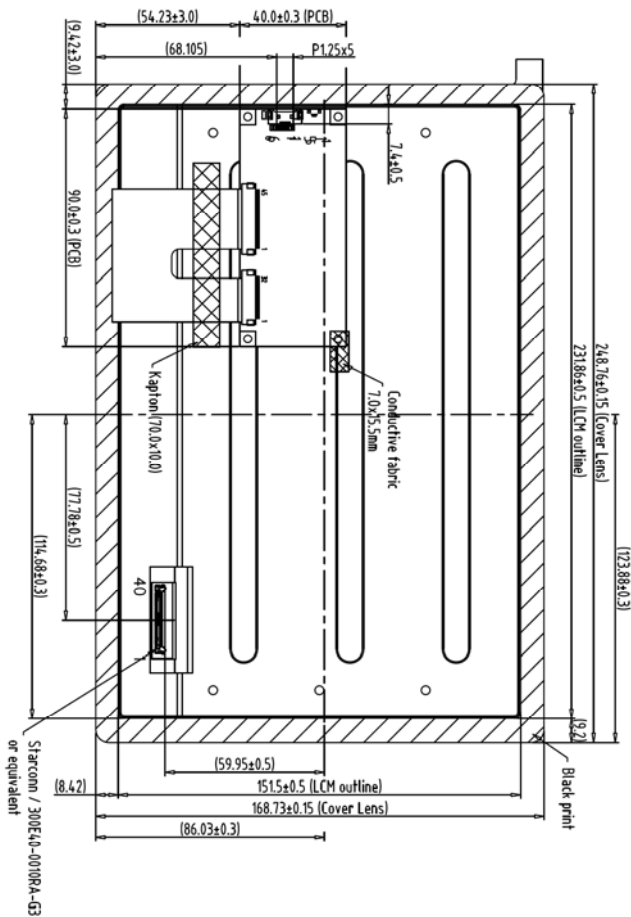
**AM**  
**AMPIRE** 晶采光電科技

REV	REVISION RECORD	DATE	NAME
0	NEW RELEASE	02-10-17	EMILY



A Block

CN1	
1 NC	21 LV3P
2 VDD	22 GND
3 VDD	23 LED_GND
4 VDD_EDID	24 LED_GND
5 SCL_EDID	25 LED_GND
6 SDA_EDID	26 NC
7 NC	27 LED_PWM
8 LVON	28 LED_EN
9 LVOP	29 GABC_EN
10 GND	30 NC
11 LV1N	31 LED_VCC
12 LV1P	32 LED_VCC
13 GND	33 LED_VCC
14 LV2N	34 NC
15 LV2P	35 BIST
16 GND	36 NC
17 LVCLKN	37 NC
18 LVCLKP	38 NC
19 GND	39 NC
20 LV3N	40 NC



Back view

1	GND
2	DA-
3	DA+
4	VIN
5	NA
6	NA

USB interface:

- Note:
1. Unless indicated, Tolerance "±0.5"
  2. LVDS Connector:Starcomm/300E40-0010RA-G3 or Equivalent
  3. T/P Controller board: ENTERY 3808K-F06N-03L or Equivalent

1	1280800N3TZQW-00H LCM	7		TOLERANCE GRAD(±)	A	B	DIM.	MM	DWN.	EMILY	DATE	02-10-17
2	1024600LD-T CTP (1791024620)	8										
3	2810246011 (IU 2511)	9					IE NO.		CHK.		DATE	
4	USB interface	10										
5		11					PARTS NO.LCM-1		APPD.		DATE	
6		12					1280800NN-T20					

晶采光電科技

TITLE	1280800NN-T20
DWG. NO.	(10.1)
SHEET	1 OF 1