

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-19201080D1TZQW-TA8H
APPROVED BY	
DATE	

- **□**Approved For Specifications
- □ Approved For Specifications & Sample

APPROVED BY	CHECKED BY	ORGANIZED BY

Date: 2019/8/27 AMPIRE CO., LTD.

RECORD OF REVISION

Revision Date	Page	Contents	Editor
2019/08/27		New Release	Mark

1.0 General Descriptions

1.1 Introduction

The LCM is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.6 inch diagonally measured active area with FHD resolutions (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 16M colors(6bit+FRC). The TFT-LCD panel used for this module is a low reflection and higher color type.

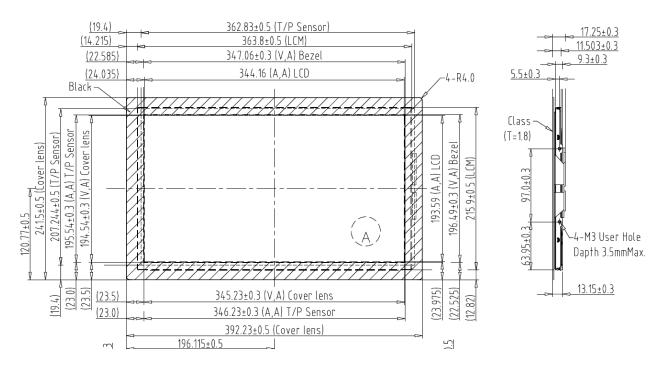
1.2 Features

- 3.3 V Logic Power
- LVDS (2ch) Interface for 1920 RGB x 1080 resolution
- 16M Colors(6bit+FRC)
- On board LED Driving circuit
- Green Product (RoHS)
- Touch panel
 - ♦ Controller: ILI2510
 - ♦ Interface: USB
- Cover glass

- ♦ Thickness: 2mm
- ♦ Printing: Black

1.3 Product Summary

Items	Specifications	Unit
Screen Diagonal	15.6	Inch
Active Area	344.16 (H) ×193.59 (V)	mm
Pixel Format	1920 (H) x RGB x 1080 (V)	-
Pixel Pitch	0.17925 (H) X 0.17925 (V)	mm
Pixel Arrangement	R.G.B. Vertical Stripe	-
Display Mode	Normally Black	-
White Luminance	850 (Typ)	cd /m2
Contrast Ratio	800 : 1 (Typ)	-
Input Voltage	3.3	V
Support Color	16M(6Bit+FRC)	-



2.0 Absolute Maximum Ratings

ITEM	SYMBOL	VALU	JES	UNIT	REMARK	
I I CIVI	STIVIBOL	MIN	MAX	UNIT	KEWAKK	
Logic Signal Input Level	Vin	-0.3	4.0	V		
Power Supply Voltage	Vcc	-0.3	3.6	V		
Operation Temperature	T _{op}	-20	70	$^{\circ}$ C		
Storage Temperature	T _{st}	-30	80	$^{\circ}\! \mathbb{C}$		

Note (1) Permanent damage may occur to the LCD module if you operate beyond this specification. Functional operation should be restricted to the conditions which described under normal operating conditions.

Note (2) Ta =25±2°C

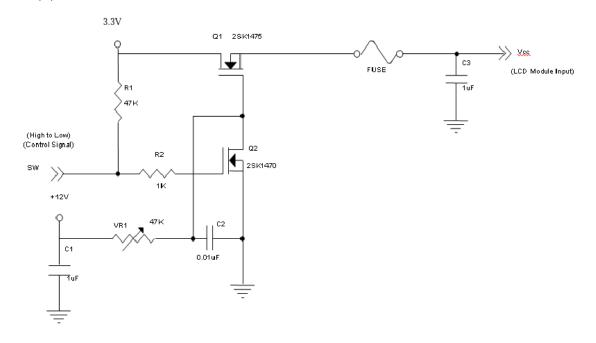
3.0 ELECTRICAL SPECIFICATIONS

3.1 LCD ELECTRONICS SPECIFICATION

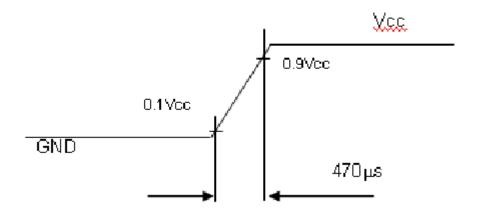
Doromot	or .	Cumbal		Value		Linit	Note	
Paramete	3 1	Symbol	Min	Тур.	Max.	Unit	Note	
Power Supply	Voltage	Vcc	3.15	3.3	3.6	V	ı	
Ripple Volt	age	VRP	-	-	150	mV	ı	
Rush Curr	ent	IRUSH	-	-	3	Α	(2)	
	White	-	ı	1.22	1.5	Α	(3)a	
Power Supply Current	Black	-	-	0.51	0.7	Α	(3)b	
	Vertical Stripe	-	ı	0.82	1	Α	(3)c	
Power Consu	mption	PLCD	ı	4	5	Watt	(4)	
LVDS differential ir	nput voltage	Vid	200		600	mV	(5)	
LVDS common in	out voltage	Vic	1.0	1.2	1.4	V	(6)	
LVDS terminatin	g resistor	Rt		100		ohm		

Note(1) The ambient temperature is Ta =25 \pm 2°C

Note(2) Measurement Conditions:

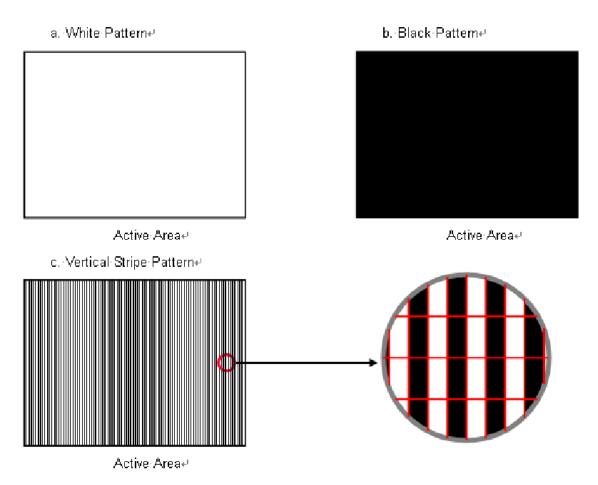


<u>Vcc rising time is 470μs</u>



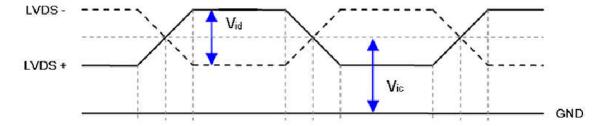
Date: 2019/8/27 AMPIRE CO., LTD.

Note(3) The specified power supply current is under the conditions at Vcc=3 3V, Ta= $25\pm2^{\circ}C$, Fr=60Hz, whereas a power dissipation check pattern below is displayed.



Note(4) The power consumption is specified at the pattern with the maximum current.

Note(5) VID waveform condition



4. Interface Timings

4.1 DISPLAY TIMING SPECIFICATIONS

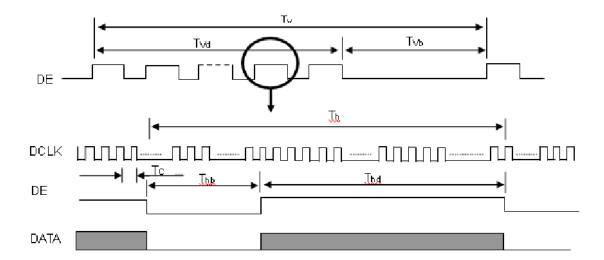
The input signal thiming specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
	Frequency	Fc	60	70.93	75	MHz	-
	Period	Tc		14.1		ns	
	Input cycle to cycle jitter	T _{rcl}	-0.02*Tc		0.02*Tc	ns	(3)
	Input clock to data skew	TLVCCS	-0.02*Tc		0.02*Tc	ns	(4)
LVDS Clock	Spread spectrum modulation range	Fclkin_ mod	FC*98%		FC*102%	MHz	(5)
	Spread spectrum modulation frequency	ectrum Julation F _{SSM} 200		200	KHz	(5)	
	Frame Rate	Fr	50	60	60	Hz	Tv=Tvd+Tvb
	Total	Tv	1090	1110	1130	Th	-
Vertical Display Term	Active Display	Tvd	1080	1080	1080	Th	-
	Blank	Tvb	Tv-Tvd	30	Tv-Tvd	Th	-
	Total	Th	1050	1065	1075	Tc	Th=Thd+Thb
Horizontal Display Term	Active Display	Thd	960	960	960	Tc	-
	Blank	Thb	Th-Thd	105	Th-Thd	Tc	-

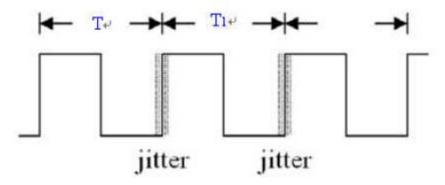
Note(1) Because this module is operated by DE only mode, Hsync and Vsync input signals are ignored.

Note(2) Thed Tv(Tvd+Tvb) must be integer, otherwise this module would operate abnormally.

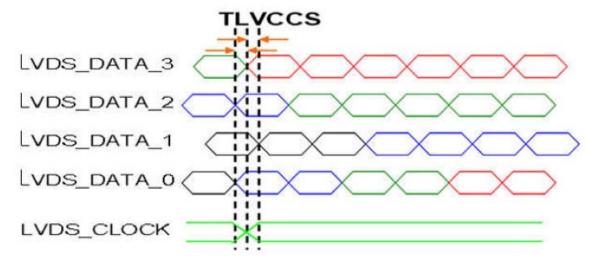
INPUT SIGNAL TIMING DIAGRAM



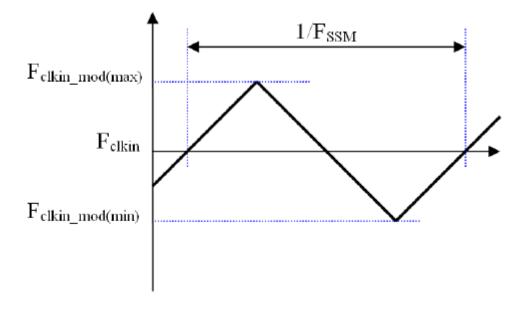
Note(3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl= $|T_1-T|$



Note(4)Input Clock to data skew is defined as below figures.

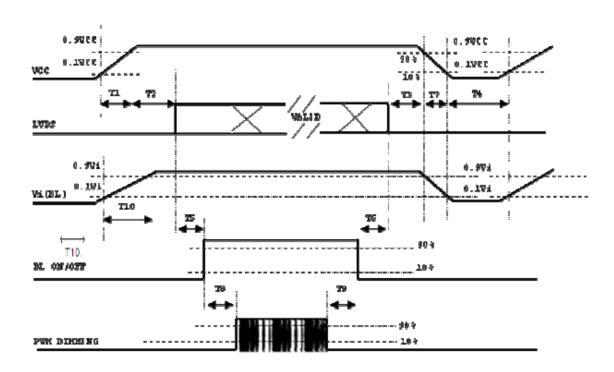


Note(5) The SSCG(Sprand spectrum clock generator) is defined as below figures.



4.2 POWER ON/OFF SEQUENCE

The power swquence specifications are shown as the following table and diagram.



Timing Specifications:

Daramatar		Units				
Parameter	Min	Тур	Max	Ullits		
T1	0.5	-	10	ms		
T2	0	-	50	ms		
Т3	0	-	50	ms		
T4	500	-	-	ms		
T5	450	-	-	ms		
T6	200	-	-	ms		
T7	10	-	100	ms		
Т8	10	-	-	ms		
Т9	10	-	-	ms		
T10	20	-	50	ms		

- Note (1) The supply voltage of the external system for the module input should be the same as the definiteion of Vcc.
- Note (2) When the backlight turns on before the LCD operation of the LCD turns off , the display may momentarily become abnormal screen.

- Note (3) In case of Vcc = off leve, please keep the level of input signals on the low or keep a high impedance.
- Note (4) T4 should be measured after the module has been fully discharged between power off and
- Note (5) Interface signal shall not be kept at high impedance when the power is on.
- There might be slight elecronic noise when LCD is turned off(even backlight unit is also Note (6) off). To avoid this symptom, we suggest "Vcc falling timing" o follow"T7 spec".

4.3 LVDS INPUT SIGNAL SPECIFICATIONS

4.3.1 LVDS DATA MAPPING TABLE

LVDS output	D7	D6	D4	D3	D2	D1	00
Data order	OG0	OR5	OR4	OR3	OR2	OR1	OR0
LVDS output	D18	D15	D14	D13	D12	D9	D8
Data order	OB1	OB0	OG5	OG4	OG3	OG2	OG1
LVDS output	D26	D25	D24	D22	D21	D20	D19
Data order	DE	NA	NA	OB5	OB4	OB3	OB2
LVDS output	D23	D17	D16	D11	D10	D5	D27
Data order	NA	OB7	OB6	OG7	OG6	OR7	OR6
LVDS output	D7	D6	D4	D3	D2	D1	D0
Data order	EG0	ER5	ER4	ER3	ER2	ER1	ER0
LVDS output	D18	D15	D14	D13	D12	D9	D8
Data order	EB1	EB0	EG5	EG4	EG3	EG2	EG1
LVDS output	D26	D25	D24	D22	D21	D20	D19
Data order	DE	NA	NA	EB5	EB4	EB3	EB2
LVDS output	D23	D17	D16	D11	D10	D5	D27
Data order	NA	EB7	EB6	EG7	EG6	ER7	ER6
	Data order LVDS output	Data order OG0 LVDS output D18 Data order OB1 LVDS output D26 Data order DE LVDS output D23 Data order NA LVDS output D7 Data order EG0 LVDS output D18 Data order EB1 LVDS output D26 Data order EB1 LVDS output D26 Data order DE LVDS output D26	Data order OGO OR5 LVDS output D18 D15 Data order OB1 OB0 LVDS output D26 D25 Data order DE NA LVDS output D23 D17 Data order NA OB7 LVDS output D7 D6 Data order EG0 ER5 LVDS output D18 D15 Data order EB1 EB0 LVDS output D26 D25 Data order DE NA LVDS output D23 D17	Data order OG0 OR5 OR4 LVDS output D18 D15 D14 Data order OB1 OB0 OG5 LVDS output D26 D25 D24 Data order DE NA NA LVDS output D23 D17 D16 Data order NA OB7 OB6 LVDS output D7 D6 D4 Data order EG0 ER5 ER4 LVDS output D18 D15 D14 Data order EB1 EB0 EG5 LVDS output D26 D25 D24 Data order DE NA NA LVDS output D23 D17 D16	Data order OG0 OR5 OR4 OR3 LVDS output D18 D15 D14 D13 Data order OB1 OB0 OG5 OG4 LVDS output D26 D25 D24 D22 Data order DE NA NA OB5 LVDS output D23 D17 D16 D11 Data order NA OB7 OB6 OG7 LVDS output D7 D6 D4 D3 Data order EG0 ER5 ER4 ER3 LVDS output D18 D15 D14 D13 Data order EB1 EB0 EG5 EG4 LVDS output D26 D25 D24 D22 Data order DE NA NA EB5 LVDS output D23 D17 D16 D11	Data order OGO OR5 OR4 OR3 OR2 LVDS output D18 D15 D14 D13 D12 Data order OB1 OB0 OG5 OG4 OG3 LVDS output D26 D25 D24 D22 D21 Data order DE NA NA OB5 OB4 LVDS output D23 D17 D16 D11 D10 Data order NA OB7 OB6 OG7 OG6 LVDS output D7 D6 D4 D3 D2 Data order EG0 ER5 ER4 ER3 ER2 LVDS output D18 D15 D14 D13 D12 Data order EB1 EB0 EG5 EG4 EG3 LVDS output D26 D25 D24 D22 D21 Data order DE NA NA EB5 EB4 LVDS output D23 D17	Data order OG0 OR5 OR4 OR3 OR2 OR1 LVDS output D18 D15 D14 D13 D12 D9 Data order OB1 OB0 OG5 OG4 OG3 OG2 LVDS output D26 D25 D24 D22 D21 D20 Data order DE NA NA OB5 OB4 OB3 LVDS output D23 D17 D16 D11 D10 D5 Data order NA OB7 OB6 OG7 OG6 OR7 LVDS output D7 D6 D4 D3 D2 D1 Data order EG0 ER5 ER4 ER3 ER2 ER1 LVDS output D18 D15 D14 D13 D12 D9 Data order EB1 EB0 EG5 EG4 EG3 EG2 LVDS output D26 D25 D24 D22 D21

4.3.2 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color(red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary the color. The table below provides the assignment of color versus data input.

												Da	ita S	Sign	al								第	12 頁	, ‡
	Color				Re	ed							Gr	een							Bli	ue			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	_	G5	-	G3		G1	G0	В7	B6	B5	B4	B3	B2	B1	BO
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Red	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	0	1	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0)/Dark	0	_	0		0	0	0	0			0	_	0	-	0	1	0	0	0	0	0	0	0	ı
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Gray	Green(2)	0	0										0			'.					0	0		0	
Scale		1:	1:	1:	:	1:		:		1	:	:	:	:			:	:	1:	1	1:	:	:	:	1:
Of	Green(253)	ó	0	0	:	0	0	ò	0	1	1	1	i	1	1	0	1	ó	0	0	ó	0	0	0	ó
Green	Green(254)	0	0	0	0	0	0	0	0	i	i	1	1	1	i	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	i	i	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	ő	0	0	0	0	ő	ő	0	0	Ö	0	0	0	0	0	o	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Gray	5.00(2)														:						·				
Scale				:	:	:	:			:	:		:		:	:					:		:		
Of	Blue(253)	0	0	0	0	0	0	0	0	0	0	o	0	0	0	0	0	1	1	1	1	1	1	0	i
Blue	Blue(254)	0	ő	0	Ö	ő	0	0	ő	ő	ő	ő	0	Ö	o	0	0	i	i	i	i	i	i	1	o
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

5.0 Optical Specifications

Date: 2019/8/27

The optical characteristics are measured under stable conditions as following notes

Item	Condition	าร	Min.	Тур.	Max.	Unit	Note
	Horizontal	θL	80	85	-		
Viewing Angle	Пописта	θ_{R}	80	85	-	dograo	Note1
(CR>10)	Vertical	θτ	80	85	-	degree	Note
	vertical	θв	80	85	-		
Contrast Ratio	Center		600	800	-	-	Note2
Response Time	Rising + Fa	lling	-	25	35	ms	Note5
	Red	х		0.652		-	
	Red	У		0.338		-	
	Green x			0.333		-	
Color Chromaticity	Green	У	Typ. -0.05	0.613	Тур.	-	Note2
(CIE1931)	Blue	х		0.150	+0.05	-	Note3
	Blue	У		0.050		-	
	White	х		0.313		-	
	White	У		0.329		-	
White Luminance	Center		680	850	-	cd/m^2	Note4
Luminance Uniformity	9Points		70	-	-	%	Note4

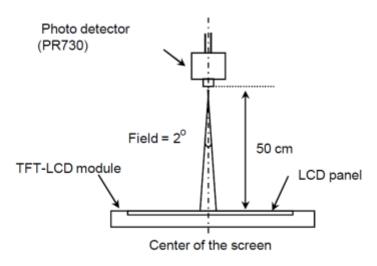
Notes 1: Viewing angle is the angle at which the contrast ratio is greater than 10.

The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface(see Figure 1).

Notes 2: Contrast measurements shall be made at viewing angle of Θ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state (see Figure 1). Luminance Contrast Ratio (CR) is defined mathematically as CR = Luminance when displaying a white raster / Luminance when displaying a black raster.

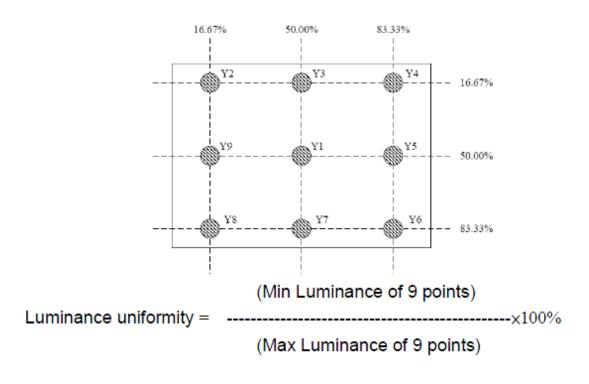
Notes 3: Reference only / Standard Front Surface Treatment Measured with green cover glass. The color chromaticity coordinates specified in Table 4 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.

Figure 1. Measurement Set Up



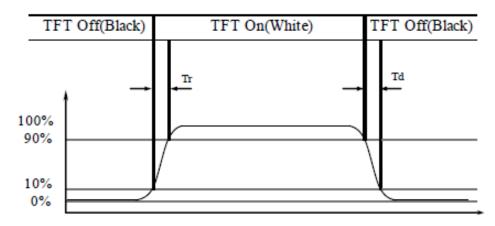
Optical characteristics measurement setup

Figure 2. White Luminance and Uniformity Measurement Locations (9 points)



Date: 2019/8/27 AMPIRE CO., LTD.

Figure 3. Response Time Testing



Note 5. The electro-optical response time measurements shall be made as Figure 4 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.

6. Interface Connections

Pin#	Signal Name	Description
1	GND	Ground
2	NC	Not Connect
3	VDD	Power Supply
4	VDD	Power Supply
5	GND	Ground
6	GND	Ground
7	NC	Not Connect
8	NC	Not Connect
9	GND	Ground
10	INO-	-LVDS differential data input
11	IN0+	+LVDS differential data input
12	IN1-	-LVDS differential data input
13	IN1+	+LVDS differential data input
14	IN2-	-LVDS differential data input
15	IN2+	+LVDS differential data input
16	CLK-	-LVDS differential clock
17	CLK+	+LVDS differential clock
18	IN3-	-LVDS differential data input
19	IN3+	+LVDS differential data input
20	E_IN0-	-LVDS differential data input
21	E_IN0+	+LVDS differential data input
22	E_IN1-	-LVDS differential data input
23	E_IN1+	+LVDS differential data input
24	E_IN2-	-LVDS differential data input
25	E_IN2+	+LVDS differential data input
26	E_CLK-	-LVDS differential clock
27	E_CLK+	+LVDS differential clock
28	E_IN3-	-LVDS differential data input
29	E_IN3+	+LVDS differential data input
30	GND	Ground
31	GND	Ground
32	VLED	LED Power Supply
33	VLED	LED Power Supply

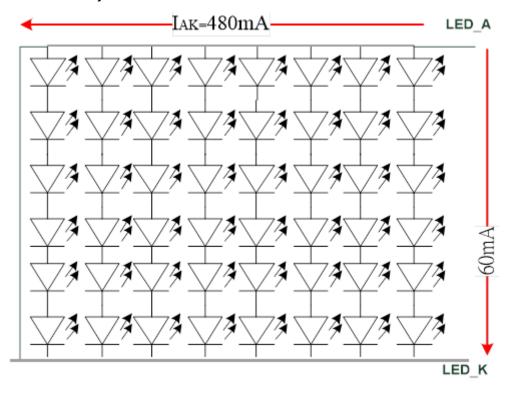
Date: 2019/8/27 AMPIRE CO., LTD. 16

34	VLED	LED Power Supply
35	VLED	LED Power Supply
36	LED_EN	LED Enable Pin:High→Enable
37	LED_PWM	PWM Signal for LED Dimming Control
38	GND	Ground
39	GND	Ground
40	GND	Ground

7. LED Driving Conditions

ltom	Symbol	Values			l lm:4	Nete
Item		Min.	Тур.	Max.	Unit	Note
LED Driver voltage	VLED	-	12	-	V	
Power Supply Current For LED Driver	ILED	-	1.75	-	А	VLED=12V VADJ=5V (duty 100%)
ADJ Input Voltage	V_{ADJ}	-	5	VLED	V	duty=100%
ADJ Dimming Freq.	Fadj	0.1		30	kHz	
LED voltage	Vak		37.2		V	I _{AK} =480mA Ta=25°C
LED ourment	nt I _{AK}		480		mA	Ta=25°C
LED current			360		mA	Ta=60°C
LED Life Time	-		50K		Hour	Note (2)

Note (1) The constant current source is needed for white LED back-light driving. When LCM is operated at 60 deg.C ambient temperature, the I_L of the LED back-light should be adjusted to 480mA max



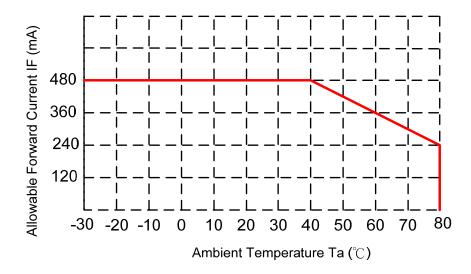
Note (2): Condition: Ta=25°C, continuous lighting

Life time is estimated data. Definitions of failure:

- 1. LCM brightness becomes half of the minimum value.
- 2. LED doesn't light normally.

Date: 2019/8/27

When LCM is operated over 40° C ambient temperature, the ILED should follow :



8. Touch panel electrical specification

8.1 Electrical characteristics

Item	Specification
Туре	Projective Capacitive Touch Panel
Activation	Multi-fingers or Single-finger
X/Y Position Reporting	Absolute Position
Touch Force	No contact pressure required
Calibration	No need for calibration
Report Rate	Approx. 200 points/sec
Control IC	ILI2510

Item	Symbol	Min.	Тур.	Max.	Unit
Touch panel power supply	VIN	4.75	5	5.25	V
Touch panel power supply current at Normal operation mode	IVIN		45(Reference)		mA
Touch panel power supply current at USB suspend mode	IVIN		TBD		uA

8.2 Interface

Pin No.	Symbol	Function
1	GND	GND
2	DA-	USB Data-
3	DA+	USB Data+
4	VIN	USB POWER 5V
5	NA	No connection
6	NA	No connection

9. Reliability Test

The reliability test items and its conditions are shown below.

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C , t=240 hrs	
Low Temperature Operation	-20±3°C , t=240 hrs	
High Temperature Storage	80±3°C , t=240 hrs	1,2
Low Temperature Storage	-30±3°C , t=240 hrs	1,2
Storage at High Temperature and Humidity	50°C, 80% RH , 240 hrs	1,2
Thermal Shock Test	-20°C (30min) ~ 60°C (30min) , 100 cycles	1,2
Vibration Test (Packing)	Sweep frequency : 10~55~10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axes Duration : 30 min/each axis	

Note (1) Condensation of water is not permitted on the module.

- Note (2) The module should be inspected after 1 hour storage in normal conditions (15-35°C, 45-65%RH).
- Note (3) The module shouldn't be tested more than one condition, and all the test conditions are independent.
- Note (4) All the reliability tests should be done without protective film on the module.

10. GENERAL PRECAUTION

10.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

10.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. AMPIRE does not warrant the module, if customers disassemble or modify the module.

10.3 Breakage of LCD Panel

- (1) If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- (2) If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- (3) If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- (4) Handle carefully with chips of glass that may cause injury, when the glass is broken.

10.4 Electric Shock

Date: 2019/8/27

- (1) Disconnect power supply before handling LCD module.
- (2) Do not pull or fold the LED cable.
- (3) Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

10.5 Absolute Maximum Ratings and Power Protection Circuit

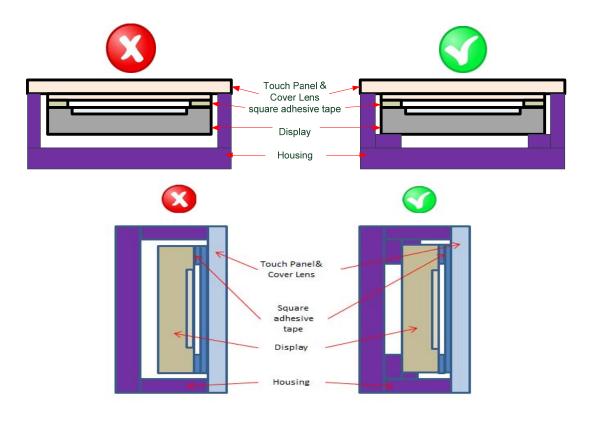
- (1) Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- (2) Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- (3) It's recommended to employ protection circuit for power supply.

10.6 Operation

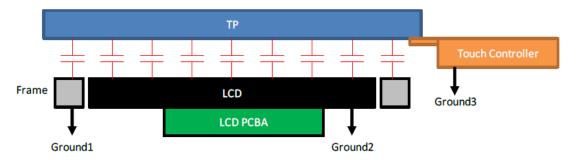
- (1) Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- (2) Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- (3) When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- (4) Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may cause deformation or color fading.
- (5) When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzene or other adequate solvent.

10.7 Mechanism

- (1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) The square adhesive tape which is between the touch panel and display can't provide well supporting in the long term and high ambient temperature condition. Whether upright or horizontal position the support holder which is in the back side of the display is needed. Do not let the display floating.



(3) TP needs to work in environment with stable stray capacitance. In order to minimize the variation in stray capacitance, all conductive mechanical parts must not be floating. Intermittent floating any conductive part around the touch sensor may cause significant stray capacitance change and abnormal touch function. It is recommended to keep all conductive parts having same electrical potential as the GND of the touch controller module.



GND1, GND2 and GND3 should be connected together to have the same ground

10.8 Static Electricity

- (1) Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- (2) Because LCD modules use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

10.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

10.10 Disposal

When disposing LCD module, obey the local environmental regulations.

10.11 Others

Date: 2019/8/27

Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.

11.0 Outline Dimension

