

# Specifications for LCD module

Customer	
Customer part no.	
Ampire part no.	AM-800480NBTZQW-T01H
Approved by	
Date	

Preliminary Specification
 Formal Specification

Approved by	Checked by	Organized by		
Patrick	Jessica	Mantle		

\*This specification is subject to change without notice.

# **RECORD OF REVISION**

Revision Date	Page	Contents	Editor
2020/12/15	-	New Release	Mantle

## 1. Features

5 inch Amorphous-TFT-LCD (Thin Film Transistor Liquid Crystal Display) module. This module is composed of a 5" TFT-LCD panel and backlight unit.

- (1) Construction: 5" a-Si TFT active matrix and White LED Backlight.
- (2) Resolution (pixel): 800(R.G.B) X 480
- (3) Number of the Colors : 16.7M colors (R, G, B, 8bit digital each)
- (4) LCD type : IPS : Transmissive , Normally Black
- (5) Viewing Direction: All Direction.
- (6) LCD Interface : 24 Bit TTL RGB interface
- (7) Power Supply Voltage: 3.3V single power input. Built-in power supply circuit.
- (8) Touch Panel
  - I. Interface: I2C
  - II. Controller: ILI2511
- (9) Cover lens : 129.48 x 86.28 x 1.1mmT :

## 2. Physical Specifications

NO	Item	Specification	Remark
1	LCD Size	5.0 inch (Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	800 x 3 (RGB) x 480	
4	Display Mode	Normally Black. Transmissive	
5	Dot pitch	0.135(W) x 0.135(H) mm	
8	Color arrangement	RGB-stripe	
9	Luminance	<b>425</b> (typ.)	cd/m <sup>2</sup>

# 3. Absolute Maximum Ratings

The following values are maximum operation conditions. If exceeded, it may cause faulty operation or damage

Item	Symbol	Condition	Min.	Max.	Unit	Remark
Power voltage	VDD	GND=0	-0.3	4.0	V	
Input voltage	VIN		-0.3	VDD+0.3	V	Note(1)

#### 3.1 Electrical Absolute max. ratings

Note(1) Hsync, Vsync, DE, PCLK, DISP, R0~R7, G0~G7, B0~B7, LEFT/RGIHT, UP/DOWN.

#### 3.2 Environmental Absolute max. Ratings

ltem	Operating		Stor	age	Remark
nem	Min.	Max.	Min.	Max.	Reillark
Temperature	-20	70	-30	80	Note(2),(3),(4),(5),(6),(7)
Humidity	Note(1)		Note(1)		
Corrosive Gas	Not Acce	ptable	Not Acceptable		

Note(1) Ambient temperature Ta <=  $40^{\circ}$ C : 85% RH max

Ta > 40°C: Absolute humidity must be lower than the humidity of 85%RH at 40 °C

- Note(2) For storage condition Ta at -30°C < 48h , at 80°C < 100h For operating condition Ta at -20°C < 100h
- Note(3) Background color changes slightly depending on ambient temperature. This phenomenon is reversible.
- Note(4) The response time will be slower at low temperature.

Note(5) Only operation is guaranteed at operating temperature. Contrast, response time, another display quality are evaluated at +25 $^{\circ}$ C

- Note(6) When LCM panel is operated over 60°C (center of the panel surface temperature), the IAK of the LED back-light should be adjusted to 105mA
- Note(7) This is center of the panel surface temperature, not ambient temperature.

# 4. Electrical Characteristics

## 4.1 DC Characteristics

Typical operating conditions (GND=0V)

ltem	Symbol	Min.	Тур.	Max.	Unit	Remark	
Power supp	VDD	3.0	3.3	3.6	V		
Input Voltage for logic	H Level	VIH	0.7*VDD		VDD	V	Noto(1)
	L Level	VIL	0		0.3*VDD	V	Note(1)
Power Supply c	IDD		TBD		mA	Note(2)	

Note(1) Hsync, Vsync, DE, PCLK, DISP, R0~R7, G0~G7, B0~B7, LEFT/RGIHT, UP/DOWN.

Note(2) TFT power supply current.

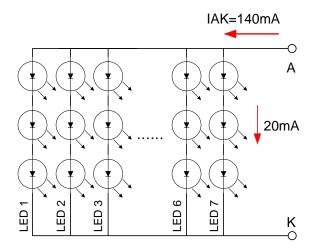
Note(3) VDD=3.3V, fv =60Hz, Ta=25°C, Display pattern: All White

			5			
Item	Symbol	Min.	Тур.	Max.	Unit	Note
LED Forward Voltage	VAK	8.4	9.0	10.2	V	IAK=140mA, Ta=25℃
LED Forward Current	IAK		140		mA	<b>Ta=25</b> ℃
LED life time			30k	-	Hrs.	IAK=140mA, Ta=25℃

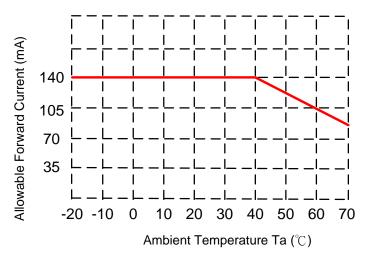
4.2 Electrical characteristic of LED Back-light

Note(1) Ta means ambient temperature of TFT-LCD module.

- Note(2) If the module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.
- Note(3) The constant current source is needed for LED back-light driving.
- Note(4) Operating life means brightness goes down to 50% minimum brightness. LED life time is estimated data. Ta= $25^{\circ}$ C
- Note(5) The structure of LED B/L shows as below.



Note(6) When LCM is operated over  $60^{\circ}$ C ambient temperature, the IAK of the LED backlight should be adjusted to 105mA max



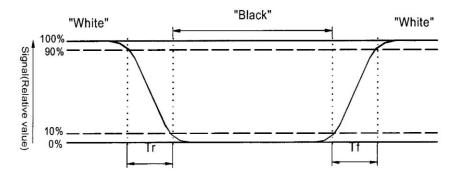
ltem		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Respons	se Time	Tr + Tf	Θ=0°		30	40	ms ms	Note 1,2,3,5
Contras	st ratio	CR	At optimized viewing angle	800	1000	-		Note 1,2,4,5
Viewing Angle	Top Bottom Left Right		CR≧10	75 75 75 75	85 85 85 85		deg.	Note1,2, 5,6
Bright	ness	YL	IAK=140mA 25℃	340	425	-	cd/ m²	Note 7
Red chro	moticity	XR		Тур.	TBD	Typ.		
Red Child	inationy	YR			TBD			
Gre	en	XG			TBD			Note 7 For reference
chroma	aticity	YG	Θ=0°		TBD			only. These data
Blue obre	Blue chromaticity White		Θ=0°	-0.05	TBD	+0.05		should be update
Blue child					TBD			according the prototype.
Wh					0.32			
chroma	aticity	YW			0.37			

# 5. Optical Characteristics of LCD

It's for reference only. These data should be update according the prototype.

- Note(1) Ambient temperature=25°C, and lamp current IAK=105mA. To be measured in the dark room.
- Note(2) To be measured on the center area of panel with a viewing cone of 1°by Topcon luminance meter BM-7,after 10 minutes operation.
- Note(3) Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.

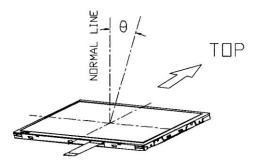


Note(4) Definition of contrast ratio:

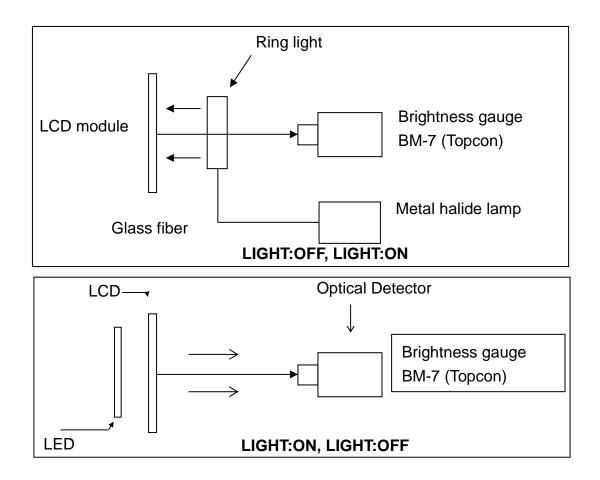
Contrast ratio is calculated with the following formula.

 $Contrast ratio(CR) = \frac{Brightness of All White}{Brightness of All Black}$ 

- Note(5) White V<sub>i</sub>=V<sub>i50</sub>+1.5V Black V<sub>i</sub>=V<sub>i50</sub>+2.0V
  "±"means that the analog input signal swings in phase with V<sub>COM</sub> signal.
  " means that the analog input signal swings out of phase with V<sub>COM</sub> signal.
  V<sub>i50</sub> : The analog input voltage when transmission is 50%. The 100%
  Transmission is defined as the transmission of LCD panel when all the Input terminals of module are electrically opened.
- Note(6) Definition of viewing angle. Refer to figure as below.



Note(7) Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.



# 6. Interface

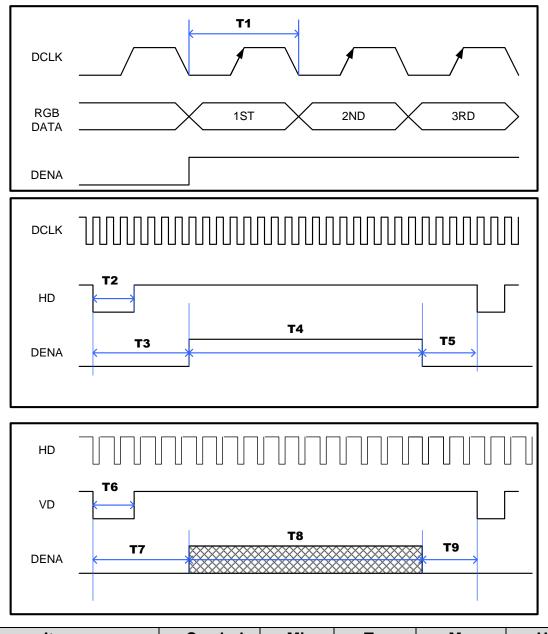
Pin no	Symbol	I/O	Description	Remark
1	LEDK	Р	LED Back-light Cathode	
2	LEDA	Р	LED Back-light Anode	
3	GND	Р	Power GND	
4	VDD	Р	Power supply for the logic (3.3V)	
5	R0	I	Red Data (LSB)	
6	R1	Ι	Red Data	
7	R2	Ι	Red Data	
8	R3	Ι	Red Data	
9	R4	Ι	Red Data	
10	R5	Ι	Red Data	
11	R6	Ι	Red Data	
12	R7	Ι	Green Data (MSB)	
13	G0	Ι	Green Data (LSB)	
14	G1	Ι	Green Data	
15	G2	Ι	Green Data	
16	G3	I	Green Data	
17	G4	I	Green Data	
18	G5	I	Green Data	
19	G6	I	Green Data	
20	G7	I	Green Data (MSB)	
21	B0	I	Blue Data (LSB)	
22	B1	Ι	Blue Data	
23	B2	I	Blue Data	
24	B3	I	Blue Data	
25	B4	Ι	Blue Data	
26	B5	Ι	Blue Data	
27	B6	Ι	Blue Data	
28	B7	Ι	Blue Data (MSB)	
29	GND	Р	Power GND	
30	PCLK	I	Clock signal. Latching data at the rising edge.	
31	DISP	I	L: Standby mode. H: Normal display mode	
32	HSYNC	Ι	Horizontal sync input in digital RGB mode	
33	VSYNC	Ι	Vertical sync input in digital RGB mode.	

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34	DE	Ι	Input data enable control
35	NC	-	No connection
36	GND	Ρ	Power GND
37	LEFT/RIGHT	I	L: From right to left H: From left to right
38	UP/DOWN	I	L: From down to left H: From up to down
39	NC		No connection
40	NC		No connection

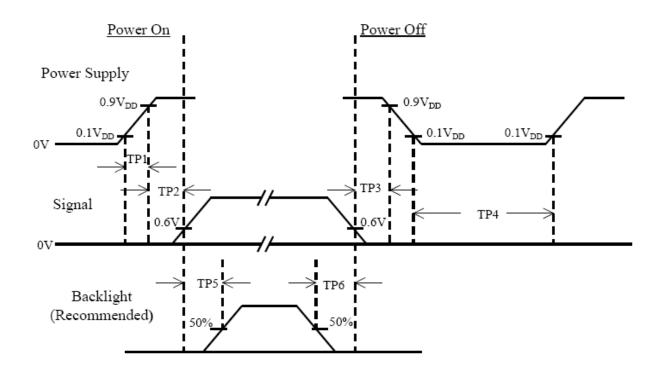
# 7. LCD Interface Timing

7.1 TTL RGB



Item	Symbol	Min.	Тур.	Max.	Unit
Clock Frequency	1/T1	23	25	27	MHz
HSYNC Pulse Wide	T2	2	8	8	clocks
HSYNC Back Porch	Т3	4	8	48	Clocks
HSYNC Front Porch	T5	4	8	48	Clocks
Horizontal Display Period	T4		Clocks		
Horizontal total Period	T3+T4+T5	808	816	896	Clocks
VSYNC Pulse Wide	Т6	2	4	8	Lines
VSYNC Back Porch	T7	4	8	12	Lines
VSYNC Front Porch	Т9	4	4 8		Lines
Vertical Display Period	T8	480			Lines
Vertical total Period	T7+T8+T9	488	496	504	Lines

#### 7.2 Power On/Off Sequence



Item	Min.	Тур.	Max.	Unit	Remark
TP1	0.5		10	msec	
TP2	0		50	msec	
TP3	0		50	msec	
TP4	500			msec	
TP5	250			msec	
TP6	100			msec	

- Note(1) The supply voltage of the external system for the module input should be the same as the definition of VDD.
- Note(2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become white.
- Note(3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
- Note(4) TP4 should be measured after the module has been fully discharged between power off and on period.
- Note(5) Interface signal shall not be kept at high impedance when the power is on.

# 8 Projected capacitive-type Touch panel specification

## 8.1 Basic Characteristics

Item	Specification				
Interface Type	Projective Capacitive Multi-Touch Panel				
X/Y Position Reporting	Absolute Position				
Touch Force	No contact pressure required				
Calibration	No need for calibration				
Report Rate	Approx. 80 points/sec				
Interface	I2C				
Control IC	ILI2511				

#### 8.2 Optical Characteristic

ltem	Specification
Transmittance	80% (min)

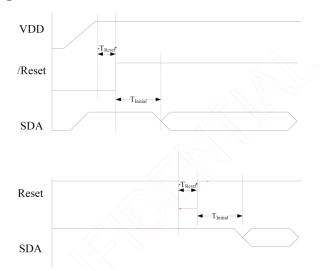
#### **8.3 Electrical Characteristics**

Item	Specification
I2C Interface	Power & signal Input 3.3V

#### 8.4 Pin Define

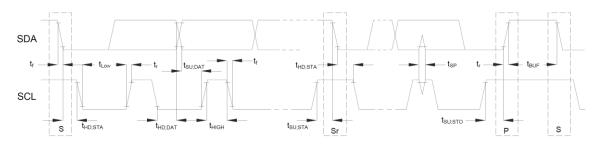
Pin No	Symbol	Function
1	GND	Digital ground
2	SDA	I2C Data
3	SCL	I2C Clock
4	VDD	USB Power 3.3V
5	INT	Interrupt pin, active low.
6	RST	Reset pin, active low.

# 8.5 Power- on Timing Chart



	Symbol	Parameter	MIN.	MAX.	Unit
	T <sub>Initial</sub>	After powering-on or resetting the device, the device	-	100	ms
	5	needs Initial time to configure the system.			
$\left\langle \right\rangle$	T <sub>Reset</sub>	/Reset pin low hold time	50	-	μs

#### 8.6 I2C AC Waveform



#### 8.7 I2C Characteristics

Symbol	Parameter		100KHz	:	400KHz			
Symbol	Faraneter	Min	Max	Unit	Min	Max	Unit	
f <sub>SCL</sub>	SCL clock frequency	0	100	kHz	0	400	KHz	
t <sub>HD;STA</sub>	Hold time (repeated) START condition.							
	After this period, the first clock pulse is	4.0	-	μs	0.6	-	μs	
	generated							
t <sub>LOW</sub>	LOW period of the SCL clock	4.7	-	μs	1.3	-	μs	
t <sub>HIGH</sub>	HIGH period of the SCL clock	4.0	-	μs	0.6	-	μs	
t <sub>su;sta</sub>	Set-up time for a repeated START							
	condition	4.7	-	μs	0.6	-	μs	
t <sub>HD;DAT</sub>	Data hold time	0	3.45	μs	0	0.9	μs	
t <sub>SU;DAT</sub>	Data set-up time	250	-	ns	100	-	ns	
tr	Rise time of both SDA and SCL signals	-	1000	ns	-	300	ns	
t <sub>f</sub>	Fall time of both SDA and SCL signals	-	300	ns	-	300	ns	
t <sub>su;sto</sub>	Set-up time for STOP condition	4.0	-	μs	0.6	-	μs	
t <sub>BUF</sub>	Bus free time between a STOP and	4.7			1.0			
	START condition	4.7	-	μs	1.3	-	μs	

#### 8.8 Device Address

MS	В						LSB
1	0	0	0	0	0	1	0/1
	De	evice	e Ac	dre	SS		R/W

7-bit Device Address: 0x41

8-bit Device Read Address:0x83

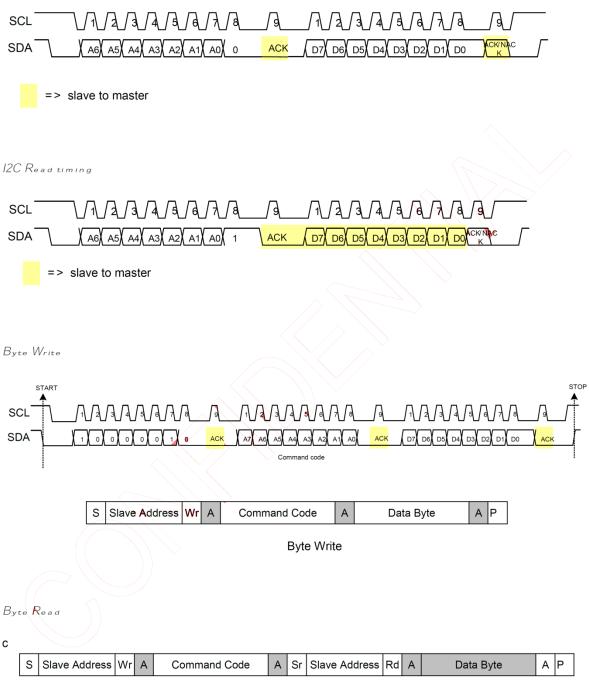
8-bit Device Write Address:0x82

#### 8.9 Data Transfer

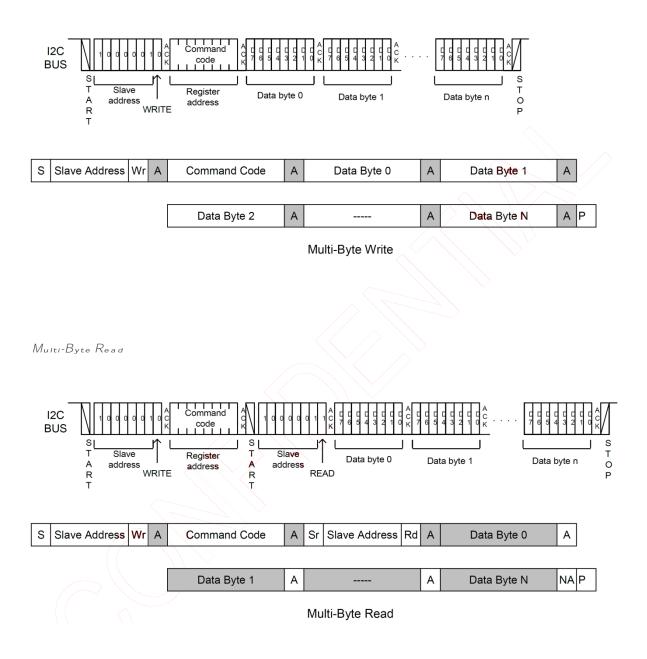
Data is transferred over the I2C bus with 8-bit address and 8-bit data.

1	7		1	1		8 //		1	1
S	Slave A	ddress	Wr	А	Dat	ta Byte		А	Ρ
	S	Start C	ondi	ion					
	Sr	Repea	ted S	tart	Condition				
	Rd	Read (	bit va	lue	of 1)				
	Wr	Write (	bit va	lue d	of 0)				
	A/NA	Acknow	wledg	je (tr	nis bit posi	ition ma	y be '	0' fc	or an ACK or '1' for a NACK)
	Ρ	Stop C	ondit	ion					
	$\bigcap$	Master	r-to-S	lave					
		Slave-	to-Ma	ster					
		Contin	ue						

12C Write timing



Byte Read



#### 8.10 Format Protocol

## Protocol V3.X Command List

CMD Code	Name	Set /Get	Note	b7	b6	b5	b4	b3	b2	b1	b0	
0x10	Touch	Get		0: No touch								
	Information			1: Last Report at ID 0 to ID 5 (include release status)								
				2: Last Report at ID 6 to ID 9 (include release status)								
			ID0	1: Touch Down,	0	V LE	مرام مانير			- 1 -		
			0: Touch Off	0		gn aire		coordin	late			
			X_Low direction co	ordinate		<	N		$\bigvee$	/		
			0	0	Y_Hi	<b>g</b> h dire	ection o	coordin	ate			
			Y_Low direction co	ordinate			$\sum$					
			Touch Pressure		$\overline{\langle}$		//	>				
		ID1	1: Touch Down,	0		ab dire	otion	oordin	oto			
				0: Touch Off	U		gn dire	cuon c	coordin	ale		
				X_Low direction co	ordinate							
				0	0	Y_Hi	gh dire	ection of	coordin	ate		
				Y_Low direction coordinate								
			Touch Pressure									
				7 T	I							
		ID2	1: Touch Down, 0: Touch Off	0	X_Hiç	gh dire	ction c	oordina	ate			
				X_Low direction coordinate								
				0	0	Y_Hig	gh dire	ction c	oordina	ate		
				Y_Low direction coordinate								
			$\langle \rangle$	Touch Pressure								
			1D3	1: Touch Down, 0: Touch Off	0	X_Hiç	gh dire	ction c	oordina	ate		
				X_Low direction co	ordinate							
				0	0	Y_Hig	gh dire	ction c	oordina	ate		
	$\square$			Y_Low direction co	ordinate							
	$\square$			Touch Pressure								
			ID4	1: Touch Down, 0: Touch Off	0	X_Hiç	gh dire	ction c	oordina	ate		
				X_Low direction co	ordinate							
				0	0		ah dire	ction c	oordina	ate		
				Y_Low direction co								
				Touch Pressure								

				4. Truck Davin						
			ID5	1: Touch Down, 0: Touch Off	0	X_High direction coordinate				
				X_Low direction coordinate						
						1				
				-	-	Y_High direction coordinate				
				Y_Low direction co	ordinate	e				
	-			Touch Pressure						
0x14	Touch	Get	ID6	1: Touch Down,	0	X_High direction <b>co</b> ordinate				
	Information 2			0: Touch Off						
				X_Low direction co	1					
				0	0	Y_High direction coordinate				
				Y_Low direction co	oordinate	e				
				Touch Pressure						
			ID7	1: Touch Down, 0: Touch Off	0	X_High direction coordinate				
				X_Low direction c	ordinate	e				
				0	0	Y_High direction coordinate				
				Y_Low direction coordinate						
			ID8	Touch Pressure						
						1				
				1: Touch Down, 0: Touch Off	0	X_High direction coordinate				
			$\nearrow$ $\times$	X_Low direction coordinate						
				0	0	Y_High direction coordinate				
	<	$\langle \rangle$		Y_Low direction coordinate						
			$\square$	Touch Pressure						
			ID9	1: Touch Down,						
				0: Touch Off	0	X_High direction coordinate				
	$ (( ))\rangle$	$>$		X Low direction c	oordinat	ie				
	$\sim$			0	0	Y_High direction coordinate				
				Y_Low direction c	oordinat					
				Touch Pressure						
0x20				The maximum X c	oordina	te (bit 7:0)				
				The maximum X c						
				The maximum Y c						
				The maximum Y coordinate (bit 15:8) The channel numbers of X direction						
				The channel numbers of X direction The channel numbers of Y direction						
				The maximum rep	on poin					

			The channel numbers of TouchKey / Scrolling Bar
			For Touch Key Application
			(Maximum supports 31 Touch Key)
			Byte 8 : The Touch Key number (<32)
			Byte 9: 0xFF
0x30	Enter Sleep	Set	
	Mode		-
0x40	Firmware	Get	
Version		Chip ID Code	
			Major firmware version
			Minor firmware version
			Release firmware version
			For Customer Firmware Version
			For Customer Firmware Version
			For Customer Firmware Version
			For Customer Firmware Version
0x42		Get	Major protocol version : 0x03
			Minor protocol version : XX
			Release protocol version : XX

## Protocol V3.X Data Format

CMD		Set									
Code	Name	1	Note	b7	b6	b <b>5</b>	b4	b3	b2	b1	<b>b0</b>
		Get									
0x10	Touch	Get	Packet	0: No touch							$\geq$
	Information		Number	1: Last Report at ID 0 to ID 5 (include release status)							
				2: Last Report at ID 6 to ID 9 (include release status)							
			ID0	1: Touch Down,	0	X_High direction coordinate					
				0: Touch Off							
				X_Low direction coordinate							
				0	0	Y_Hi	gh dire	ection of	coordin	ate	
				Y_Low direction coordinate							
				Touch Pressure							

	ID1	1: Touch Down, 0: Touch Off	0	X_High direction coordinate		
		X_Low direction coordinate				
		0	0	Y_High direction coordinate		
		Y_Low direction coordinate				
		Touch Pressure				
	ID2	1: Touch Down,	0	X_High direction coordinate		
		0: Touch Off				
		X_Low direction coordinate				
		0	0	Y_High direction coordinate		
		Y_Low direction coordinate				
		Touch Pressure				
	ID3	1: Touch Down,	0	X_High direction coordinate		
		0: Touch Off				
		X_Low direction coordinate				
		0	0	Y_High direction coordinate		
		Y_Low direction coordinate				
		Touch Pressure				
	ID4	1: Touch Down,	0	X High direction accordingts		
		0: Touch Off		X_High direction coordinate		

				X_Low direction coordinate			
				0	0	Y_High direction coordinate	
				Y_Low direction coordinate			
				Touch Pressure			
			ID5	1: Touch Down,	0	X High direction coordinate	
				0: Touch Off	0		
				X_Low direction coordinate			
		0		0	Y_High direction coordinate		
				Y_Low direction coordinate			
				Touch Pressure			

## 9. Reliability Test Items

Test Item	Test Conditions	Note		
High Temperature Operation	70±3°C, t=240 hrs			
Low Temperature Operation	-20±3°C, t=240 hrs			
High Temperature Storage	80±3°C, t=240 hrs	1,2		
Low Temperature Storage	-30±3°C, t=240 hrs	1,2		
Storage at High Temperature and Humidity	60°C, 90% RH , 240 hrs	1,2		
Thermal Shock Test	-20°C (30min) ~ 70°C (30min) 100 cycles	1,2		
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis			

Note(1) Condensation of water is not permitted on the module.

- Note(2) The module should be inspired after 1 hour storage in normal conditions  $(15-35^{\circ}C, 45-65\%$ RH).
- Note(3) The module shouldn't be tested over one condition, and all the tests are independent.
- Note(4) All reliability tests should be done without the protective film.

Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of initial value.

## **10. General Precautions**

#### 10.1 Safety

(1) Liquid crystal is poisonous. Do not put it your month. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

#### 10.2 Handling

- (1) The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
- (2) The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
- (3) To avoid contamination on the display surface, do not touch the module surface with bare hands.
- (4) Keep a space so that the LCD panels do not touch other components.
- (5) Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
- (6) Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
- (7) Do not leave module in direct sunlight to avoid malfunction of the ICs.

#### **10.3 Static Electricity**

- (1) Be sure to ground module before turning on power or operation module.
- (2) Do not apply voltage which exceeds the absolute maximum rating value.

#### 10.4 Storage

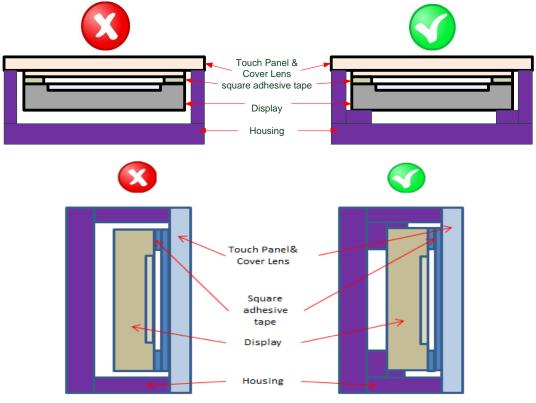
- Store the module in a dark room where must keep at +25±10℃ and 65%RH or less.
- (2) Do not store the module in surroundings containing organic solvent or corrosive gas.
- (3) Store the module in an anti-electrostatic container or bag.

#### 10.5 Cleaning

- (1) Do not wipe the polarizer with dry cloth. It might cause scratch.
- (2) Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

#### 10.6 Mechanism

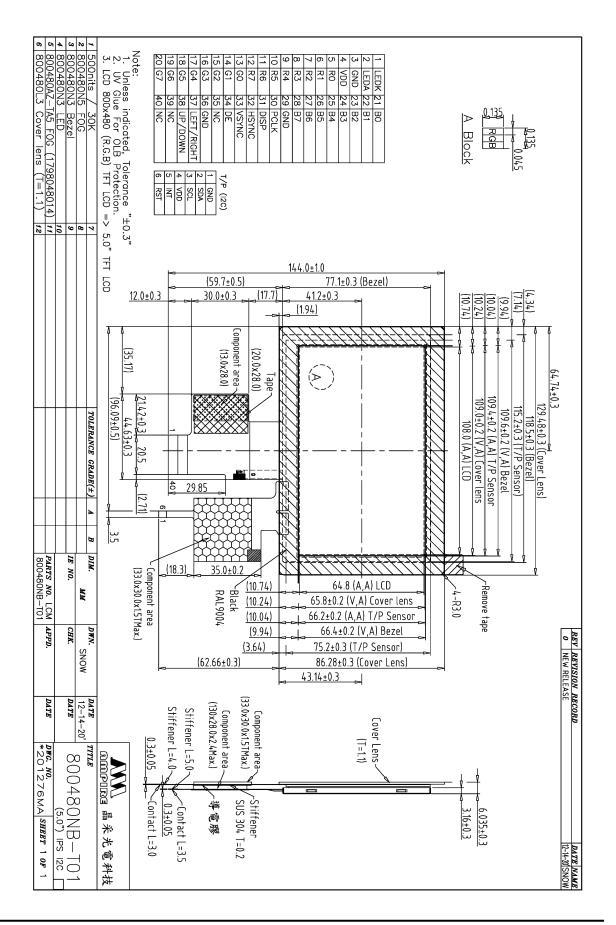
- (1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) The square adhesive tape which is between the touch panel and display can't provide well supporting in the long term and high ambient temperature condition. Whether upright or horizontal position the support holder which is in the back side of the display is needed. Do not let the display floating.



#### 10.7 Others

- (1) AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.
- (2) Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.

# **11. Outline Dimension**



Date: 2020/12/15

