

PRODUCT SPECIFICATION

Rotating Button LCD MODULE
MODEL: 1.3" MACHRT-TFT-4613
Ver:1.0



< ◇ > Preliminary Specification

< ◆ > Finally Specification

CUSTOMER'S APPROVAL	
CUSTOMER :	
SIGNATURE:	DATE:

APPROVED BY	PM REVIEWED	PD REVIEWED	PREPARED BY

Revision History

Revision	Date	Originator	Detail	Remarks
Ver 1.0	2022.04.07	ZFY	Initial Release	

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1. General Description

1.3" MACHRT-TFT-4613 series module is a module that perfectly combines the display screen, encoder, touch button and status LED into a rotating button display. The unique innovative structure and exquisite manufacturing process of the module make it have excellent reliability and excellent control experience. It is applicable to the demand of rotating button control in many industrial applications of electronic products

2. Basic Parameters

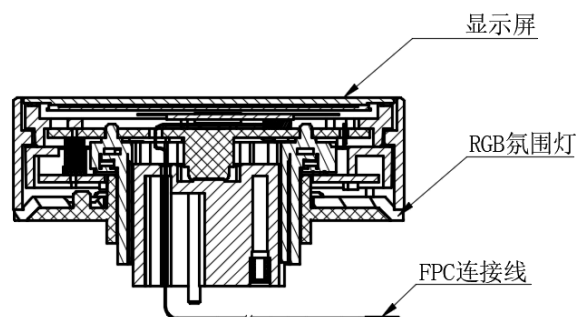
1. 1.32 inch circular display 240*240 TFT/4 Wire SPI
2. Annular status LED indicator
3. EC280103X5A-HA1 encoder
4. Integral push button
5. FPC standard 0.3mm-15P interface
6. Three point standard screw installation

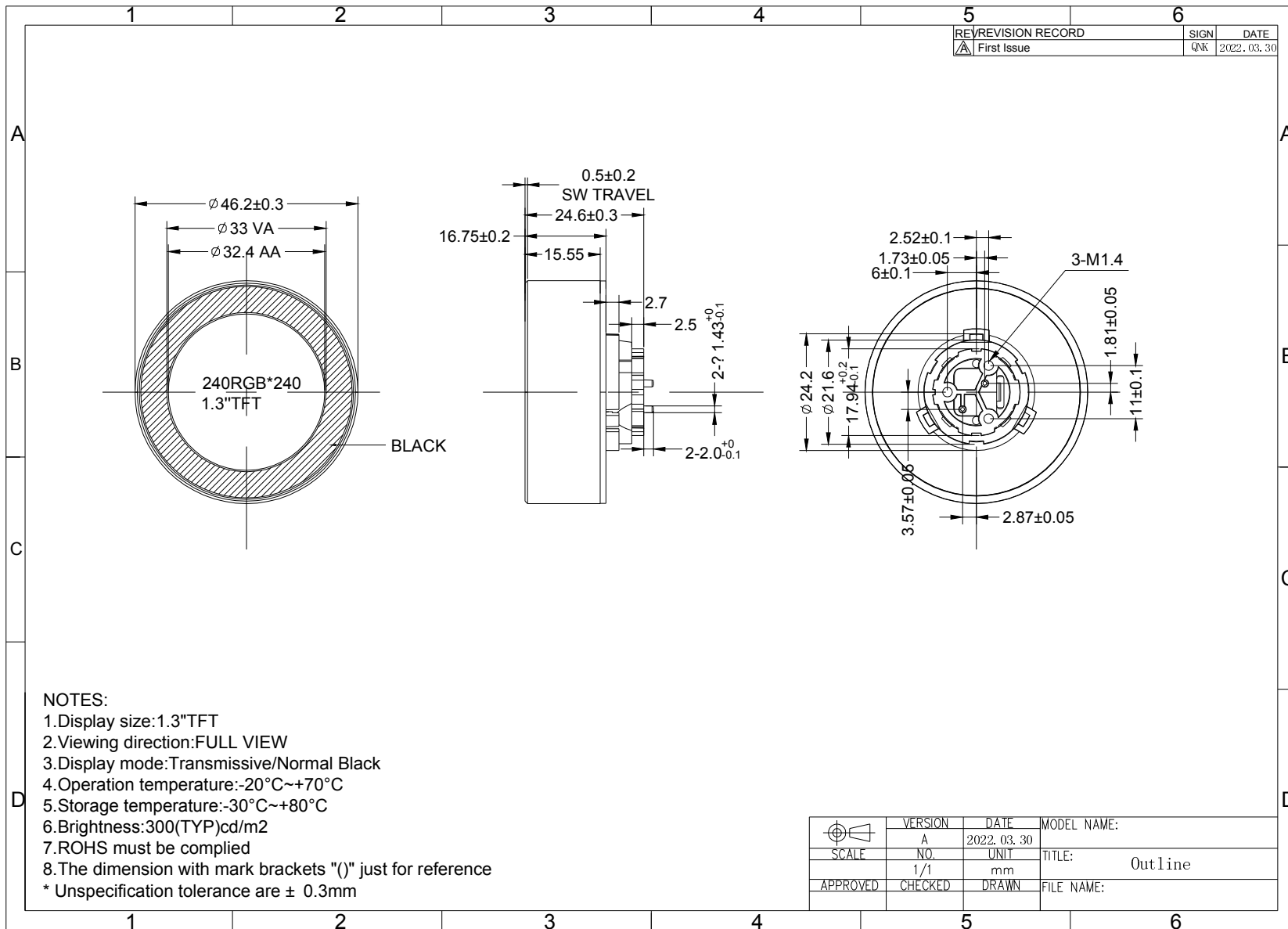
3. Mechanical Characteristics

3.1. Appearance picture



3.2. Basic Structure





REV	REVISION RECORD	SIGN	DATE
A	First Issue	QNR	2022.03.30

- NOTES:
1. Display size: 1.3" TFT
 2. Viewing direction: FULL VIEW
 3. Display mode: Transmissive/Normal Black
 4. Operation temperature: $-20^{\circ}\text{C} \sim +70^{\circ}\text{C}$
 5. Storage temperature: $-30^{\circ}\text{C} \sim +80^{\circ}\text{C}$
 6. Brightness: 300(TYP)cd/m²
 7. ROHS must be complied
 8. The dimension with mark brackets "()" just for reference
- * Unspecification tolerance are ± 0.3 mm

VERSION	DATE	MODEL NAME:
A	2022.03.30	
SCALE	NO.	UNIT
	1/1	mm
TITLE:	Outline	
APPROVED	CHECKED	DRAWN
		FILE NAME:

3.3. Outline Drawing

4. Interface Pins Definition

PIN	Symbol	Definition	Remarks
1	5V	Power supply	
2	GND	Power Ground	
3	SPI_CS	Chip select pin for SPI interface	
4	SPI_CLK	Clock select pin for SPI interface	
5	SPI_MOSI	Data select pin for SPI interface	
6	DCX	D/C select pin for SPI interface	
7	RESET	The signal will reset the LCM, Signal is active low.	
8	BL	Backlight Control	
9	KEYA	KEY A of Encoder	
10	KEYB	KEY B of Encoder	
11	BUTTON	Touch Button	
12	LED_R	LED Control	
13	LED_G	LED Control	
14	LED_B	LED Control	
15	GND	Power Ground	

5. Module Parameter

Features	Details	Remark
Module Size	Φ46.2(W/H) x 24.6(T) mm	
Viewing Area	Φ33 (W/H) mm	
Active Area	Φ32.4 (W/H) mm	
Display Size	1.3"	
View Direction	ALL	
Display mode	Transmissive / Normal black	
Color	262K	
Resolution	240 (W) *240 (H)	
Luminance	300cd/m ²	
Operating Temperature	-20℃~70℃/96H	
Storage Temperature	-30℃~80℃/96H	
Operating Voltage	4.5V~7V, typ: 5V	
Current Consumption	50mA~200mA, typ: 100mA	

6. Optical Characteristics

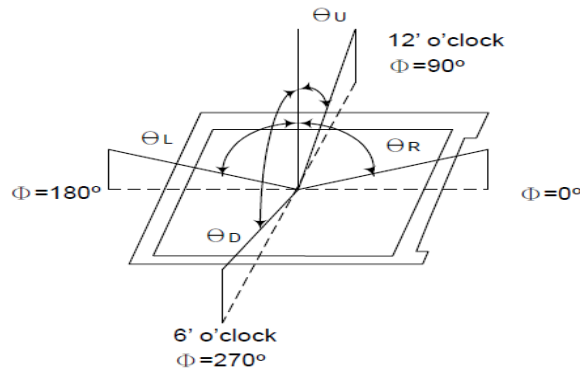
Ta=25°C

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Contrast Ratio	C/R	$\theta = 0^\circ$	900	1100	-	-	Note(4)
NTSC Ratio	S	$\theta = 0^\circ$	55	60	-	%	Note(7)
Luminance	L	$\theta = 0^\circ$	400	450	-	cd/m ²	Note(5)
Luminance uniformity	UW	$\theta = 0^\circ$	70	80	-	%	Note(3)
Response Time	TR+ TF	25 °C	-	30	40	ms	Note(2)
Color Coordination	WX	$\theta = 0^\circ$ (Center) Normal viewing angle B/L On	-0.05	TBD	+0.05	NTSC (x,y)	Note(6)
	WY			TBD			
	RX			TBD			
	RY			TBD			
	GX			TBD			
	Gy			TBD			
	BX			TBD			
	BY			TBD			
Viewing Angle	θL	C/R>10	80	85	-	Degree	Note(1)
	θR		80	85	-		
	θU		80	85	-		
	θD		80	85	-		

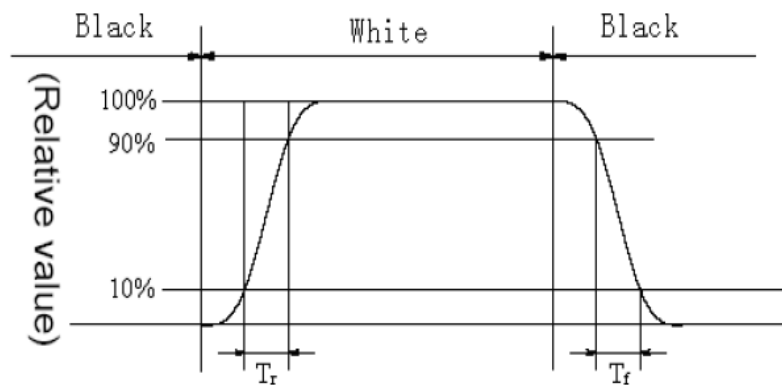
Test Conditions:

1. VDD=3.3V, IF=20mA (Backlight current), the ambient temperature is+25°C.
2. The test systems refer to Note 8.

Note1: Definition of Viewing Angle: The viewing angle range that the CR>10

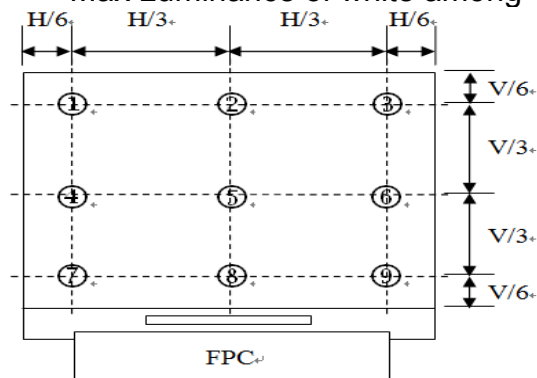


Note2: Definition of Response time: Sum of TR and TF



Note 3: Definition of Luminance Uniformity: Active area is divided into 9 measuring areas, every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity} = \frac{\text{Min Luminance of white among 9-points}}{\text{Max Luminance of white among 9-points}} \times 100\%$$



Note4: Definition of Contrast Ratio (CR): measured at the center point of panel

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

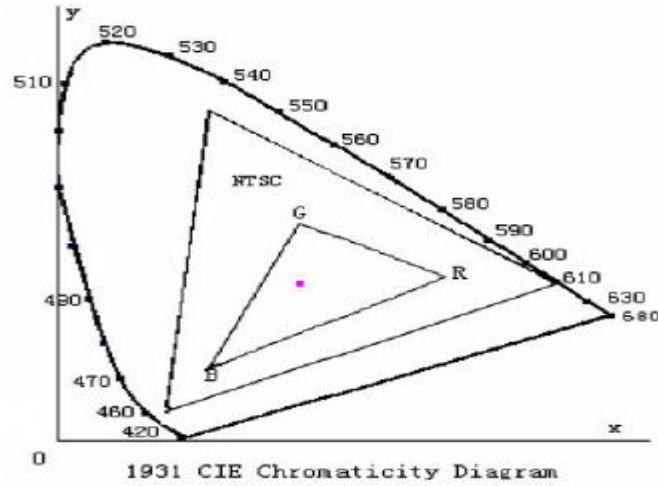
Note 5: Definition of Luminance: Center Luminance of white is defined as luminance values of 1point average across the LCD surface.

Note 6: Definition of Color Chromaticity (CIE 1931)

Color coordinates of white & red, green, blue measured at center point of LCD.

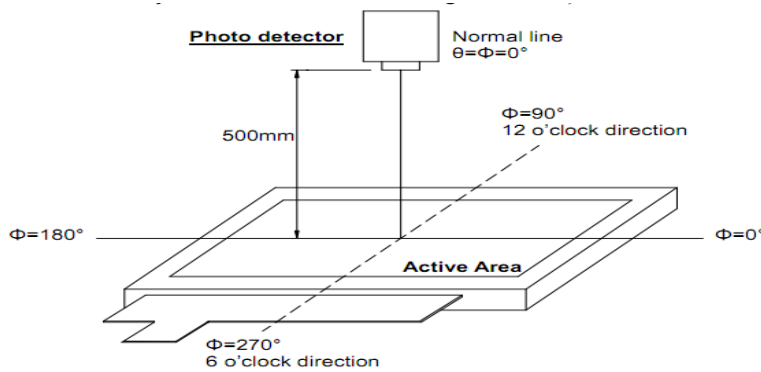
Note 7: Definition of NTSC ratio:

$$\text{NTSC ratio} = \frac{\text{Area of RGB triangle}}{\text{Area of NTSC triangle}}$$



Note 8: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, Field of view: 1°/Height: 500mm.)



7. Reliability

Item	Test Condition	SPECIFICATIONS
Insulation Impedance	Apply a voltage of 250V DC between the metal outer rotating button and the base for 1 minute.	The resistance between the metal outer rotating button and the base is more than 100M Ω .
Rated Voltage	Apply a voltage of 300V AC between the metal outer rotating button and the base for 1 minute.	No insulation damage
Full Rotation Angle		360° (No stop point)
Rotation Torque		15 \pm 7mN.m (150 \pm 70gf.cm)
Positioning Points and Positions		30 positioning points (interval angle 12° \pm 2 °)
Axial Compression Strength	At the shaft end, apply a static load force of 5Kgf along the axial direction and press down for 10 seconds (the screw is fixed on the face shell).	The shaft is not damaged and press is normal; The electrical performance is normal
Axial Drawing Strength	At the shaft end, apply a static load force of 5Kgf along the axial direction and pull up for 10 seconds (the screw is fixed on the face shell).	The shaft is not damaged and press is normal; The electrical performance is normal
Rotational Life	Under no-load condition, the shaft rotates 30000 at the speed of 600 ~ 1000 cycles / hour (1 cycle refers to 360° clockwise and 360° counterclockwise)	Torque: - 50% ~ + 10% of the initial value Rotating button display LCD can be powered on and adjusted normally.
High Humidity Experiment	60 \pm 3°C, 90 ~ 95%RH, 96 \pm 4Hrs Before function test and visual inspection, the product must have enough recovery time, at least 1.5 hours in normal temperature and humidity.	The surface of the outer rotating button is free of cracking and bubbling, and the display screen is free of OCA falling off. Rotating button display LCD can be powered on and adjusted normally.
High Temperature Experiment	70 \pm 3°C, 96 \pm 4Hrs Before function test and visual inspection, the product must have enough recovery time, at least 1.5 hours in normal temperature and humidity.	The surface of the outer rotating button is free of cracking and bubbling, and the display screen is free of OCA falling off. Rotating button display LCD can be powered on and adjusted normally.

Thermal Cycling Test	阶段 step	温度 Temperature	放置时间 Durationure	The surface of the outer rotating button is free of cracking and bubbling, and the display screen is free of OCA falling off. Rotating button display LCD can be powered on and adjusted normally.
	1	-20℃	0.5 hour	
	2	常温 standard atmospheric conditions	0.5 hour	
	3	70℃	0.5 hour	
	4	常温 standard atmospheric conditions	0.5 hour	
试验周期: 5周 test cycle: 5 cycles				
Before function test and visual inspection, the product must have enough recovery time, at least 1.5 hours in normal temperature and humidity.				
Force of Pressing the Rotating Button	Apply an axial force to the face cover plate until it does not move, and take the large value in the force application process.		250±80gf	
Movement Amount of Pressing the Rotating Button	Fix the product on the face cover plate, apply a static load force of twice the driving force directly above the cover plate, and measure the moving distance when the rotating button is pressed to immobility.		1.3±0.2 mm	
Press Life of the Rotating Button	After the product is fixed, apply a pressing pressure of 300gf axially, press it to the end and release it to let it return freely. Press 30000 times. The pressing speed is 1500-1800 times per hour.		The pressing force is - 50% ~ + 10% of the initial value. Rotating button display LCD can be powered on and adjusted normally. The plastic part is free of damage, deformation and rotation is normal.	

8. Product Packaging Information

Storage environment and conditions:

1. It shall be stored in a well ventilated environment with temperature of - 15 °C ~ + 25 °C, relative humidity of 40% - 65% and no harmful gas around.
2. During storage and transportation, the stacking height of products shall not exceed 5 boxes.

Items	Normal Parameters	Limit Parameters	Material Valid Status	Remarks
Temperature	25℃	85℃	Normal	
Humidity	65%	95%	Normal	